

TenarisHydril 3SB™ Blanking Dimensions



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CONNECTION							PIN								BOX												
SIZE (IN)	WEIGHT (LB/FT)	WALL (IN)	PRODUCT	TAG	DRIFT (IN)	DRIFT TYPE	LENGTH	RECUT LENGTH	INSIDE DIAMETER		OUTSIDE DIAMETER		LENGTH	RECUT LENGTH	COUPLING LENGTH		INSIDE DIAMETER		OUTSIDE DIAMETER - MATCHED STRENGTH		OUTSIDE DIAMETER - SPECIAL CLEARANCE			OUTSIDE DIAMETER - MACHINED OD		OUTSIDE DIAMETER - AS ROLLED	
							MIN	MIN	MIN	MAX	MIN	MAX	MIN	MIN	MIN	MAX	MIN	MAX	MIN	MAX	MIN	MAX	EFFICIENCY	MIN	MAX	MIN	MAX
13.375	86.00	0.625	TenarisHydril 3SB™	Standard	12.000	Special Drift	6.16 in (156.4 mm)	2.56 in (65.0 mm)	12.117 in (307.78 mm)	12.133 in (308.16 mm)	13.375 in (339.74 mm)	13.509 in (343.12 mm)	6.16 in (156.4 mm)	2.56 in (65.0 mm)	11.693 in (297.02 mm)	11.929 in (302.98 mm)	12.512 in (317.82 mm)	12.528 in (318.20 mm)	N/A	N/A	85.0	14.193 in (360.52 mm)	14.233 in (361.50 mm)	14.369 in (364.98 mm)	14.431 in (366.54 mm)	14.337 in (364.16 mm)	14.544 in (369.40 mm)
13.500	81.40	0.580	TenarisHydril 3SB™	Standard (CASING)	12.184	Standard API Drift	6.16 in (156.4 mm)	2.56 in (65.0 mm)	12.332 in (313.24 mm)	12.348 in (313.62 mm)	13.500 in (342.90 mm)	13.635 in (346.32 mm)	6.16 in (156.4 mm)	2.56 in (65.0 mm)	11.693 in (297.02 mm)	11.929 in (302.98 mm)	12.512 in (317.82 mm)	12.528 in (318.20 mm)	N/A	N/A	N/A	N/A	N/A	14.343 in (364.32 mm)	14.405 in (365.88 mm)	14.311 in (363.50 mm)	14.518 in (368.74 mm)
13.625	88.20	0.625	TenarisHydril 3SB™	Standard (CASING)	12.219	Standard API Drift	6.16 in (156.4 mm)	2.56 in (65.0 mm)	12.367 in (314.14 mm)	12.383 in (314.52 mm)	13.625 in (346.08 mm)	13.761 in (349.52 mm)	6.16 in (156.4 mm)	2.56 in (65.0 mm)	11.693 in (297.02 mm)	11.929 in (302.98 mm)	12.512 in (317.82 mm)	12.528 in (318.20 mm)	N/A	N/A	N/A	N/A	N/A	14.343 in (364.32 mm)	14.405 in (365.88 mm)	14.311 in (363.50 mm)	14.518 in (368.74 mm)
13.625	88.20	0.625	TenarisHydril 3SB™	Standard (CASING)	12.250	Special Drift	6.16 in (156.4 mm)	2.56 in (65.0 mm)	12.367 in (314.14 mm)	12.383 in (314.52 mm)	13.625 in (346.08 mm)	13.761 in (349.52 mm)	6.16 in (156.4 mm)	2.56 in (65.0 mm)	11.693 in (297.02 mm)	11.929 in (302.98 mm)	12.512 in (317.82 mm)	12.528 in (318.20 mm)	N/A	N/A	N/A	N/A	N/A	14.343 in (364.32 mm)	14.405 in (365.88 mm)	14.311 in (363.50 mm)	14.518 in (368.74 mm)

Dimensions provided do not include length required for tongs for making up assemblies. Please take this into consideration when designing and machining your accessory.

BLANK OD and ID: The nominal blank ODs and IDs in the Pin Diameters and Box Diameters columns are finished product dimensions. When this minimum material is supplied, the blank OD and the blank ID must be true to each other within 0.010" TIR (Total Indicator Reading).

BLANK Min Length includes 0.02" (0.5mm) extra material for facing.

Contact Tenaris Manufacturing Services at blankingdimensions@tenaris.com for details.

These Blanking Dimensions are NOT applicable For Handling & lifting plug, HydroTest Caps & HydroTest Plugs.

N/A: Not Applicable

Yellow - Shaded corresponds to modified from previous document revision.