TenarisHydril Wedge 441™ Blanking Dimensions

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CONNECTION							PIN						BOX							
SIZE (IN	WEIGHT (LB/FT)	WALL (IN)	PRODUCT	TAG	DRIFT (IN)	DRIFT TYPE	LENGTH	RECUT LENGTH	INSIDE DIAMETER		OUTSIDE DIAMETER		LENGTH RECUT		COUPLING LENGTH		INSIDE DIAMETER		OUTSIDE DIAMETER - MACHINED OD	
							MIN	MIN	MIN	MAX	MIN	MAX	MIN	MIN	MIN	MAX	MIN	MAX	MIN	MAX
5.000	18.00	0.362	TenarisHydril Wedge 441™	Standard	4.151	Standard API Drift	4.19 in	1.79 in	4.266 in	4.286 in	5.000 in	5.050 in	4.51 in	1.86 in	8.684 in	8.904 in	4.266 in	4.286 in	5.339 in	5.379 in
3.000	10.00						(106.4 mm)	(45.4 mm)	(108.36 mm)	(108.86 mm)	(127.00 mm)	(128.26 mm)	(114.4 mm)	(47.2 mm)	(220.58 mm)	(226.16 mm)	(108.36 mm)	(108.86 mm)	(135.62 mm)	(136.62 mm)
5.000	21.40	0.437	TenarisHydril Wedge 441™	Standard	4.001	Standard API Drift	4.19 in	1.79 in	4.116 in	4.136 in	5.000 in	5.050 in	4.51 in	1.86 in	8.684 in	8.904 in	4.116 in	4.136 in	5.374 in	5.414 in
3.000	22.40	0.157					(106.4 mm)	(45.4 mm)	(104.56 mm)	(105.04 mm)	(127.00 mm)	(128.26 mm)	(114.4 mm)	(47.2 mm)	(220.58 mm)	(226.16 mm)	(104.56 mm)	(105.04 mm)	(136.50 mm)	(137.50 mm)
5.500	17.00	0.304	TenarisHydril Wedge 441™	Standard	4.767	Standard API Drift	4.19 in	1.79 in	4.882 in	4.902 in	5.500 in	5.555 in	4.51 in	1.86 in	8.684 in	8.904 in	4.882 in	4.902 in	5.770 in	5.790 in
3.300							(106.4 mm)	(45.4 mm)	(124.02 mm)	(124.50 mm)	(139.70 mm)	(141.08 mm)	(114.4 mm)	(47.2 mm)	(220.58 mm)	(226.16 mm)	(124.02 mm)	(124.50 mm)	(146.56 mm)	(147.06 mm)
5.500	20.00	0.361	TenarisHydril Wedge 441™	Standard	4.653	Standard API Drift	4.19 in	1.79 in	4.768 in	4.788 in	5.500 in	5.555 in	4.51 in	1.86 in	8.684 in	8.904 in	4.768 in	4.788 in	5.842 in	5.862 in
							(106.4 mm)	(45.4 mm)	(121.12 mm)	(121.60 mm)	(139.70 mm)	(141.08 mm)	(114.4 mm)	(47.2 mm)	(220.58 mm)	(226.16 mm)	(121.12 mm)	(121.60 mm)	(148.40 mm)	(148.88 mm)
5.500	0 23.00	.00 0.415	TenarisHydril Wedge 441™	Standard	4.545	Standard API Drift	4.19 in	1.35 in	4.660 in	4.680 in	5.500 in	5.555 in	4.51 in	1.49 in	8.684 in	8.904 in	4.660 in	4.680 in	5.890 in	5.910 in
3.300	23.00						(106.4 mm)	(34.2 mm)	(118.38 mm)	(118.86 mm)	(139.70 mm)	(141.08 mm)	(114.4 mm)	(38.0 mm)	(220.58 mm)	(226.16 mm)	(118.38 mm)	(118.86 mm)	(149.62 mm)	(150.10 mm)
7.625	29.70	0.375	TenarisHydril Wedge 441™	Standard	6.750	Standard API Drift	4.16 in	1.29 in	6.865 in	6.885 in	7.625 in	7.701 in	4.48 in	1.58 in	8.636 in	8.856 in	6.865 in	6.885 in	7.890 in	7.910 in
7.023							(105.6 mm)	(32.8 mm)	(174.38 mm)	(174.86 mm)	(193.68 mm)	(195.60 mm)	(113.8 mm)	(40.0 mm)	(219.36 mm)	(224.94 mm)	(174.38 mm)	(174.86 mm)	(200.42 mm)	(200.90 mm)
8.625	32.00	0.352	TenarisHydril Wedge 441™	Standard	7.796	Standard API Drift	4.16 in	1.29 in	7.911 in	7.931 in	8.625 in	8.711 in	4.48 in	1.58 in	8.636 in	8.856 in	7.911 in	7.931 in	8.879 in	8.899 in
8.023							(105.6 mm)	(32.8 mm)	(200.94 mm)	(201.44 mm)	(219.08 mm)	(221.26 mm)	(113.8 mm)	(40.0 mm)	(219.36 mm)	(224.94 mm)	(200.94 mm)	(201.44 mm)	(225.54 mm)	(226.02 mm)
8.750	35.70	0.400	TenarisHydril Wedge 441™	Standard	7.825	Standard API Drift	4.16 in	1.29 in	7.940 in	7.960 in	8.750 in	8.837 in	4.48 in	1.58 in	8.636 in	8.856 in	7.940 in	7.960 in	9.020 in	9.040 in
							(105.6 mm)	(32.8 mm)	(201.68 mm)	(202.18 mm)	(222.26 mm)	(224.46 mm)	(113.8 mm)	(40.0 mm)	(219.36 mm)	(224.94 mm)	(201.68 mm)	(202.18 mm)	(229.12 mm)	(229.60 mm)

Dimensions provided do not include length required for tongs for making up assemblies. Please take this into consideration when designing and machining your accessory.

BLANK OD and ID: The nominal blank OD and the blank ID must be true to each other within 0.010" TIR (Total Indicator Reading).

BLANK Min Length includes 0.02" (0.5mm) extra material for facing.

Contact Tenaris Manufacturing Services at blankingdimensions@tenaris.com for details.

These Blanking Dimensions are NOT applicable For Handling & lifting plug, HydroTest Caps & HydroTest Plugs.

N/A: Not Applicable

Yellow - Shaded corresponds to modified from previous document revision.