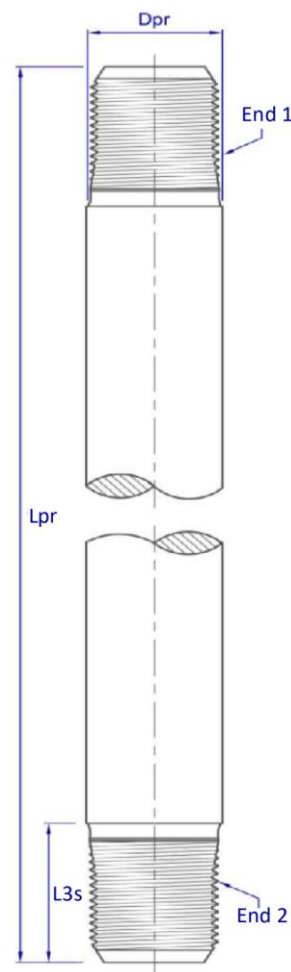


Stainless Steel Polished Rod

Dimensions:

Nominal Size		Units	Dpr	Lpr
Rod	Pin			
1 1/8"	5/8" PR	max in (mm)	1.130 (28.70)	1.239 (31.47)
		min in (mm)	1.115 (28.32)	
1 1/8"	3/4" PR	max in (mm)	1.130 (28.70)	1.429 (36.30)
		min in (mm)	1.115 (28.32)	
1 1/4"	7/8" PR	max in (mm)	1.255 (31.88)	1.619 (41.12)
		min in (mm)	1.240 (31.50)	
1 1/2"	1" PR	max in (mm)	1.505 (38.23)	1.829 (46.46)
		min in (mm)	1.490 (37.85)	



Available Lengths* (Lpr): 8, 11, 16, 22, 26, 30, 36 ft ± 2"
 (2.438, 3.353, 4.877, 6.706, 7.925, 9.144, 10.973 m ± 50.8 mm)

*Other lengths might be available upon request.

Steel Grades:

Chemical Composition:

Typical chemical compositions (wt%) listed in the following table.

Grade	C	Mn	Si	S	P	Cr	Ni	Mo	Others
EN 1.4122	0.33-0.45	1.50 max	1.00 max	0.015 max	0.040 max	15.5 - 17.5	1.00 max	0.80-1.30	-

Mechanical Properties:

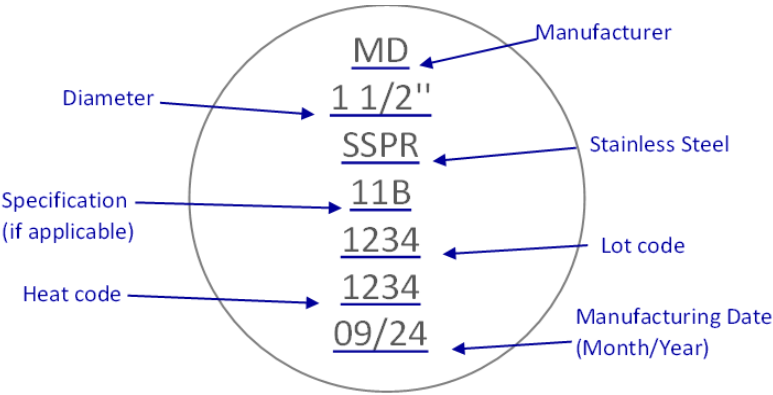
Mechanical properties are listed in the following table.

Grade	Yield Strength min.	Ultimate Tensile Stress	Elongation (8")
EN 1.4122	Min 80 kpsi (Min 552 MPa)	108 to 137 kpsi (745 to 950 MPa)	12%

Surface finish: Polished

Roughness (Ra): Max. 8 µin (0.203 µm)

Marking:



Non Destructive Testing:

All raw material is carefully inspected using electromagnetic and/or ultrasonic methods to ensure the soundness of the final product.

Labeling:*

Metalmecánica S.A.
Ruta 55 Km. 754,1
Villa Mercedes (San Luis)
Made in Argentina

BOX N°	60000005	QTY:
PRODUCT:	POLISHED ROD	DATE:
SPECIFICATION:		
ROD DIAM (in):		
GRADE:		
LENGTH: (ft)		
NET WEIGHT: (kg)		
SALES ORDER:		
DESTINATION:		

*Image for reference only

Ordering Information:

When placing an order please attach the following information:

PDS:	SRPRSS
Body diameter:	1 1/2"
Pin diameter:	1" PR
Surface finish:	Polished
Grade:	EN 1.4122
Length:	30 ft

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