

TenarisHydril CCJ Blanking Dimensions



DESIGNATION					GENERAL		PIN				BOX			
DIAMETER	WEIGHT	WALL THICKNESS	PRODUCT	DRIFT	ADD. LENGTH 1 RECUT	MINIMUM LENGTH	OUTSIDE DIAMETER MIN	OUTSIDE DIAMETER MAX	INSIDE DIAMETER MIN	INSIDE DIAMETER MAX	INSIDE DIAMETER MIN	INSIDE DIAMETER MAX	OUTSIDE DIAMETER MIN	OUTSIDE DIAMETER MAX
in.	lb/ft	in.	---	in.	in (mm)	in (mm)	in (mm)	in (mm)	in (mm)	in (mm)	in (mm)	in (mm)	in (mm)	in (mm)
6.250	40.50	0.681	TSH CCJ	4.767	1.575 (40.00)	5.215 (132.46)	6.217 (157.91)	6.311 (160.29)	4.874 (123.80)	4.898 (124.40)	4.874 (123.80)	4.898 (124.40)	6.217 (157.91)	6.311 (160.29)
7.625	47.10	0.625	TSH CCJ	6.250	1.667 (42.35)	3.916 (99.46)	7.587 (192.71)	7.701 (195.61)	6.363 (161.63)	6.387 (162.23)	6.363 (161.63)	6.387 (162.23)	7.587 (192.71)	7.701 (195.61)

Dimensions provided do not include length required for tongs for making up assemblies. Please take this into consideration when designing and machining your accessory.

BLANK OD and ID: The nominal blank ODs and IDs in the Pin Diameters and Box Diameters columns are finished product dimensions. When this minimum material is supplied, the blank OD and the blank ID must be true to each other within 0.010" TIR (Total Indicator Reading).

Contact Tenaris Manufacturing Services at licensees@oilfield.tenaris.com for details.
 These Blanking Dimensions are NOT applicable For Handling & lifting plug, HydroTest Caps & HydroTest Plugs.
 NA: Not Applicable

 Yellow - Shaded corresponds to modified from previous document revision

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