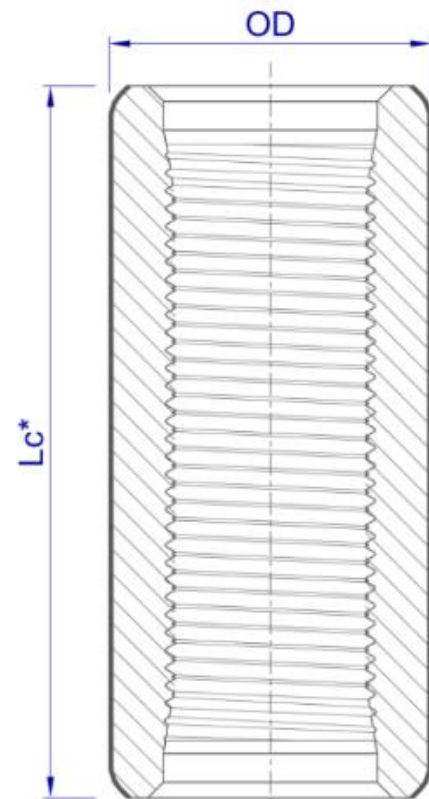


Spray Metal API Polished Rod Coupling

Dimensions:

Full Size:

Nominal Size	Units	OD	Lc* (min)	Weight
5/8"	in	1.500	4.000	1.17 lb
	mm	38.1	101.6	(0.530 kg)
3/4"	in	1.625	4.000	1.4 lb
	mm	41.3	101.6	(0.633 kg)
7/8"	in	1.811	4.000	1.72 lb
	mm	46.0	101.6	(0.781 kg)
1"	in	2.189	4.000	2.67 lb
	mm	55.6	101.6	(1.209 kg)
1 1/8"	in	2.375	4.500	3.29 lb
	mm	60.3	114.3	(1.494 kg)



*Other lengths might be available.

Slim Hole:

Nominal Size	Units	OD	Lc* (min)	Weight
5/8"	in	1.252	4.000	0.66 lb
	mm	31.8	101.6	(0.300 kg)
3/4"	in	1.500	4.000	1.05 lb
	mm	38.1	101.6	(0.478 kg)
7/8"	in	1.626	4.000	1.14 lb
	mm	41.3	101.6	(0.519 kg)
1"	in	2.000	4.000	1.95 lb
	mm	50.8	101.6	(0.883 kg)
1 1/8"	in	2.258	4.500	2.74 lb
	mm	57.4	114.3	(1.244 kg)

Steel Grades:

Chemical Composition:

Typical chemical compositions (wt%) are listed in the following table.

Grade	C	Mn	Si	S	P	Cr	Ni	Mo	Others
T carbon	0.26-0.35	1.25-1.55	0.15-0.35	0.025 max	0.025 max	0.55 max	0.15 max	0.25 max	-

Mechanical Properties:

Mechanical properties are listed in the following table.

Grade	Yield Strength	Ultimate Tensile Stress	Hardness
T carbon	65 to 95 kpsi (448 to 655 Mpa)	95 to 125 kpsi (655 to 861 MPa)	56-62 HRA

Coating:

API Spray Metal

In accordance with API 11B

Thickness: 0.01-0.02 in (0.25-0.51 mm)

Max. Roughness (Ra): 40 µin (1.016 µm)

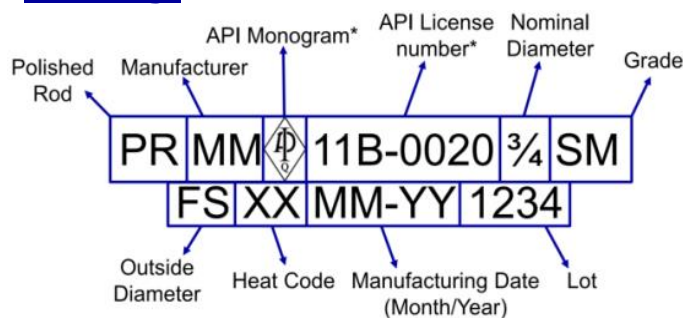
Hardness: 595 HV200 min

Chemical Composition:

Typical chemical compositions (wt%) listed in the following table.

Coating	C	Si	P	S	Cr	B	Fe	Ni	Others
API Spray Metal	0.50-1.00	3.50-5.50	0.02 max	0.02 max	12.00-18.00	2.5-4.50	3.00 - 5.00	Remainder	Ti: 0.05 max Al: 0.05 max Zr: 0.05 max Co: 0.10 max

Marking:



*If applicable

Non Destructive Testing:

All raw material is carefully inspected using electromagnetic and/or ultrasonic methods to ensure the soundness of the final product.

Labeling:*

		Metalmeccánica S.A. Ruta 55 Km. 754,1 Villa Mercedes (San Luis) Made in Argentina	
BOX N° 60000006			
PRODUCT:			
SPECIFICATION:			
QTY:	DATE:		
DIAM 1: (in)	DIAM 2: (in)		
CLASS:	TYPE:		
CLIENT:			
SALES ORDER:		NET WEIGHT: (kg)	
DESTINATION:			

*Image for reference only

Ordering Information:

When placing an order please attach the following information:

PDS: SRCPRAPISM
Coupling Type: Coupling
Nominal dimension: 1"
Size: Full Size
Grade: T carbon
Coating technology: API Spray Metal

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