

# TenarisHydril Wedge 463™ Blanking Dimensions

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| CONNECTION |                |           |                          |          |            |                    | PIN                   |                      |                         |                         |                         |                         | BOX                   |                      |                         |                         |                         |                         |                                |                         |                              |                         |
|------------|----------------|-----------|--------------------------|----------|------------|--------------------|-----------------------|----------------------|-------------------------|-------------------------|-------------------------|-------------------------|-----------------------|----------------------|-------------------------|-------------------------|-------------------------|-------------------------|--------------------------------|-------------------------|------------------------------|-------------------------|
| SIZE (IN)  | WEIGHT (LB/FT) | WALL (IN) | PRODUCT                  | TAG      | DRIFT (IN) | DRIFT TYPE         | LENGTH                | RECUT LENGTH         | INSIDE DIAMETER         |                         | OUTSIDE DIAMETER        |                         | LENGTH                | RECUT LENGTH         | COUPLING LENGTH         |                         | INSIDE DIAMETER         |                         | OUTSIDE DIAMETER - MACHINED OD |                         | OUTSIDE DIAMETER - AS ROLLED |                         |
|            |                |           |                          |          |            |                    | MIN                   | MIN                  | MIN                     | MAX                     | MIN                     | MAX                     | MIN                   | MIN                  | MIN                     | MAX                     | MIN                     | MAX                     | MIN                            | MAX*                    | MIN                          | MAX*                    |
| 5.500      | 23.00          | 0.415     | TenarisHydril Wedge 463™ | Standard | 4.545      | Standard API Drift | 4.61 in<br>(117.0 mm) | 1.79 in<br>(45.4 mm) | 4.660 in<br>(118.38 mm) | 4.680 in<br>(118.86 mm) | 5.500 in<br>(139.70 mm) | 5.555 in<br>(141.08 mm) | 4.98 in<br>(126.4 mm) | 1.79 in<br>(45.4 mm) | 9.470 in<br>(240.54 mm) | 9.530 in<br>(242.06 mm) | 4.685 in<br>(119.00 mm) | 4.705 in<br>(119.50 mm) | 6.030 in<br>(153.18 mm)        | 6.070 in<br>(154.16 mm) | 5.989 in<br>(152.14 mm)      | 6.111 in<br>(155.20 mm) |

Dimensions provided do not include length required for tongs for making up assemblies. Please take this into consideration when designing and machining your accessory.

BLANK OD and ID: The nominal blank ODs and IDs in the Pin Diameters and Box Diameters columns are finished product dimensions. When this minimum material is supplied, the blank OD and the blank ID must be true to each other within 0.010" TIR (Total Indicator Reading).

BLANK Min Length includes 0.02" (0.5mm) extra material for facing.

Contact Tenaris Manufacturing Services at [blankingdimensions@tenaris.com](mailto:blankingdimensions@tenaris.com) for details.

These Blanking Dimensions are NOT applicable For Handling & lifting plug, HydroTest Caps & HydroTest Plugs.

N/A: Not Applicable