

LONGITUDINAL SUBMERGED ARC WELDING DIMENSIONAL RANGE

WALL THICKNESS		DIAMETER																				WALL THICKNESS							
mm	6.35	6.86	7.14	7.92	8.74	9.53	10.31	11.13	11.91	12.70	14.27	15.09	15.88	17.48	19.05	20.62	22.23	22.83	25.40	26.42	28.58	30.48	31.75	34.93	36.88	38.10	40.00	in	
323.85																													12.75
355.6																													14
406.4																													16
457.2																													18
508.0																													20
558.8																													22
609.6																													24
660.4																													26
711.2																													28
762.0																													30
812.8																													32
863.6																													34
914.4																													36
965.2																													38
1016.0																													40
1066.8																													42
1117.6																													44
1168.4																													46
1219.2																													48
	0.250	0.270	0.281	0.311	0.344	0.375	0.406	0.438	0.468	0.500	0.561	0.594	0.625	0.688	0.750	0.811	0.875	0.938	1.000	1.040	1.125	1.200	1.250	1.375	1.452	1.500	1.575		