

DESIGNATION			PIN and BOX		PIN				BOX			
DIAMETER	WEIGHT	PRODUCT	MINIMUM LENGTH	ADD. LENGTH 1 RECUT	OUTSIDE DIAMETER min	OUTSIDE DIAMETER max	INSIDE DIAMETER min	INSIDE DIAMETER max	OUTSIDE DIAMETER min	OUTSIDE DIAMETER max	INSIDE DIAMETER min	INSIDE DIAMETER max
in.	lb/ft	---	inch (mm)	inch (mm)	inch (mm)	inch (mm)	inch (mm)	inch (mm)	inch (mm)	inch (mm)	inch (mm)	inch (mm)
16.000	84.00	Tenaris Big Flush™	6.890 in (175.00mm)	2.000 in (50.80mm)	16.000 in (406.40mm)	16.160 in (410.46mm)	14.941 in (379.50mm)	14.980 in (380.50mm)	16.056 in (407.81mm)	16.098 in (408.90mm)	14.941 in (379.50mm)	14.980 in (380.50mm)
	94.50	Tenaris Big Flush™	8.661 in (220.00mm)	2.000 in (50.80mm)	16.000 in (406.40mm)	16.160 in (410.46mm)	14.827 in (376.60mm)	14.866 in (377.60mm)	16.056 in (407.81mm)	16.098 in (408.90mm)	14.827 in (376.60mm)	14.866 in (377.60mm)
	109.00	Tenaris Big Flush™	9.843 in (250.00mm)	2.000 in (50.80mm)	16.000 in (406.40mm)	16.160 in (410.46mm)	14.669 in (372.58mm)	14.707 in (373.58mm)	16.056 in (407.81mm)	16.098 in (408.90mm)	14.669 in (372.58mm)	14.707 in (373.58mm)

BLANK OD and ID: The nominal blank ODs and IDs in the Pin Diameters and Box Diameters columns are finished product dimensions. When this minimum material is supplied, the blank OD and the blank ID must be true to each other within 0.010" TIR (Total Indicator Runout). If the blank dimensions are not true to each other within 0.010" TIR, but sufficient material is available, the part may still be suitable for threading. If sufficient material is not available, the part will be returned unthreaded.

*Contact Tenaris Manufacturing Services at licensees@oilfield.tenaris.com for details.

These Blanking Dimensions are NOT applicable For Handling & Lifting plug, HydroTest Caps & HydroTest Plugs.