

TenarisHydril Wedge 463™ Blanking Dimensions



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CONNECTION							PIN						BOX									
SIZE (IN)	WEIGHT (LB/FT)	WALL (IN)	PRODUCT	TAG	DRIFT (IN)	DRIFT TYPE	LENGTH	RECUT LENGTH	INSIDE DIAMETER		OUTSIDE DIAMETER		LENGTH	RECUT LENGTH	COUPLING LENGTH		INSIDE DIAMETER		OUTSIDE DIAMETER - MACHINED OD		OUTSIDE DIAMETER - AS ROLLED	
							MIN	MIN	MIN	MAX	MIN	MAX	MIN	MIN	MIN	MAX	MIN	MAX	MIN	MAX*	MIN	MAX*
5.500	20.00	0.361	TenarisHydril Wedge 463™	Standard	4.653	Standard API Drift	4.60 in (116.8 mm)	1.79 in (45.4 mm)	4.768 in (121.12 mm)	4.788 in (121.60 mm)	5.500 in (139.70 mm)	5.555 in (141.08 mm)	4.98 in (126.4 mm)	1.79 in (45.4 mm)	9.470 in (240.54 mm)	9.530 in (242.06 mm)	4.779 in (121.40 mm)	4.799 in (121.88 mm)	6.030 in (153.18 mm)	6.070 in (154.16 mm)	5.989 in (152.14 mm)	6.111 in (155.20 mm)
5.500	23.00	0.415	TenarisHydril Wedge 463™	Standard	4.545	Standard API Drift	4.60 in (116.8 mm)	1.79 in (45.4 mm)	4.660 in (118.38 mm)	4.680 in (118.86 mm)	5.500 in (139.70 mm)	5.555 in (141.08 mm)	4.98 in (126.4 mm)	1.79 in (45.4 mm)	9.470 in (240.54 mm)	9.530 in (242.06 mm)	4.685 in (119.00 mm)	4.705 in (119.50 mm)	6.030 in (153.18 mm)	6.070 in (154.16 mm)	5.989 in (152.14 mm)	6.111 in (155.20 mm)
7.000	23.00	0.317	TenarisHydril Wedge 463™	Standard	6.241	Standard API Drift	5.20 in (132.0 mm)	1.79 in (45.4 mm)	6.301 in (160.06 mm)	6.321 in (160.54 mm)	7.000 in (177.80 mm)	7.070 in (179.56 mm)	5.58 in (141.6 mm)	1.79 in (45.4 mm)	10.670 in (271.02 mm)	10.730 in (272.54 mm)	6.277 in (159.44 mm)	6.297 in (159.94 mm)	7.636 in (193.96 mm)	7.676 in (194.96 mm)	7.579 in (192.52 mm)	7.733 in (196.40 mm)
7.000	26.00	0.362	TenarisHydril Wedge 463™	Standard	6.151	Standard API Drift	5.20 in (132.0 mm)	1.79 in (45.4 mm)	6.203 in (157.56 mm)	6.223 in (158.06 mm)	7.000 in (177.80 mm)	7.070 in (179.56 mm)	5.58 in (141.6 mm)	1.79 in (45.4 mm)	10.670 in (271.02 mm)	10.730 in (272.54 mm)	6.179 in (156.96 mm)	6.199 in (157.44 mm)	7.636 in (193.96 mm)	7.676 in (194.96 mm)	7.579 in (192.52 mm)	7.733 in (196.40 mm)
7.000	29.00	0.408	TenarisHydril Wedge 463™	Standard	6.125	Special Drift	5.20 in (132.0 mm)	1.79 in (45.4 mm)	6.174 in (156.82 mm)	6.194 in (157.32 mm)	7.000 in (177.80 mm)	7.070 in (179.56 mm)	5.58 in (141.6 mm)	1.79 in (45.4 mm)	10.670 in (271.02 mm)	10.730 in (272.54 mm)	6.179 in (156.96 mm)	6.199 in (157.44 mm)	7.636 in (193.96 mm)	7.676 in (194.96 mm)	7.579 in (192.52 mm)	7.733 in (196.40 mm)
7.000	32.00	0.453	TenarisHydril Wedge 463™	Standard	5.969	Standard API Drift	5.20 in (132.0 mm)	1.79 in (45.4 mm)	6.077 in (154.36 mm)	6.097 in (154.86 mm)	7.000 in (177.80 mm)	7.070 in (179.56 mm)	5.58 in (141.6 mm)	1.79 in (45.4 mm)	10.670 in (271.02 mm)	10.730 in (272.54 mm)	6.053 in (153.76 mm)	6.073 in (154.24 mm)	7.636 in (193.96 mm)	7.676 in (194.96 mm)	7.579 in (192.52 mm)	7.733 in (196.40 mm)

Dimensions provided do not include length required for tongs for making up assemblies. Please take this into consideration when designing and machining your accessory.

BLANK OD and ID: The nominal blank ODs and IDs in the Pin Diameters and Box Diameters columns are finished product dimensions. When this minimum material is supplied, the blank OD and the blank ID must be true to each other within 0.010" TIR (Total Indicator Reading).

BLANK Min Length includes 0.02" (0.5mm) extra material for facing.

Contact Tenaris Manufacturing Services at blankingdimensions@tenaris.com for details.

These Blanking Dimensions are NOT applicable For Handling & lifting plug, HydroTest Caps & HydroTest Plugs.

N/A: Not Applicable

*For OEM Max OD is not restricted.

 Yellow - Shaded corresponds to modified from previous document revision.