

High Strength API Subcoupling

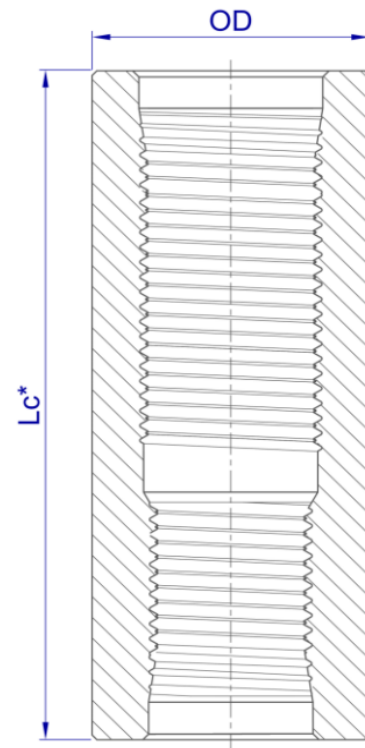
Dimensions:

Full Size:

Nominal Size	Units	OD	Lc* (min)	Weight
3/4"-5/8"	in	1.625	4.000	1.65 lb
	mm	41.3	101.6	(0.750 kg)
7/8"-5/8"	in	1.811	4.000	2.14 lb
	mm	46.0	101.6	(0.969 kg)
7/8"-3/4"	in	1.811	4.000	2.04 lb
	mm	46.0	101.6	(0.923 kg)
1"-3/4"	in	2.189	4.500	3.25 lb
	mm	55.6	114.3	(1.473 kg)
1"-7/8"	in	2.189	4.500	3.15 lb
	mm	55.6	114.3	(1.429 kg)
1 1/8"-7/8"	in	2.375	5.000	4.41 lb
	mm	60.3	127.0	(2.000 kg)
1 1/8"-1"	in	2.375	5.000	4.19 lb
	mm	60.3	127.0	(1.900 kg)

Slim Hole:

Nominal Size	Units	OD	Lc* (min)	Weight
3/4"-5/8"	in	1.500	4.000	1.26 lb
	mm	38.1	101.6	(0.573 kg)
7/8"-5/8"	in	1.626	4.000	1.49 lb
	mm	41.3	101.6	(0.675 kg)
7/8"-3/4"	in	1.626	4.000	1.4 lb
	mm	41.3	101.6	(0.636 kg)
1"-3/4"	in	2.000	4.500	2.41 lb
	mm	50.8	114.3	(1.092 kg)
1"-7/8"	in	2.000	4.500	2.31 lb
	mm	50.8	114.3	(1.050 kg)
1 1/8"-7/8"	in	2.256	5.000	3.75 lb
	mm	57.3	127.0	(1.700 kg)
1 1/8"-1"	in	2.256	5.000	3.53 lb
	mm	57.3	127.0	(1.600 kg)



*Other lengths might be available.

Steel Grades:

Chemical Composition:

Typical chemical compositions (wt%) are listed in the following table.

Grade	C	Mn	Si	S	P	Cr	Ni	Mo	Others
HA alloy	0.28-0.33	0.70-0.95	0.15-0.35	0.020 max	0.020 max	0.40-0.65	0.40-0.70	0.15-0.25	-

Mechanical Properties:

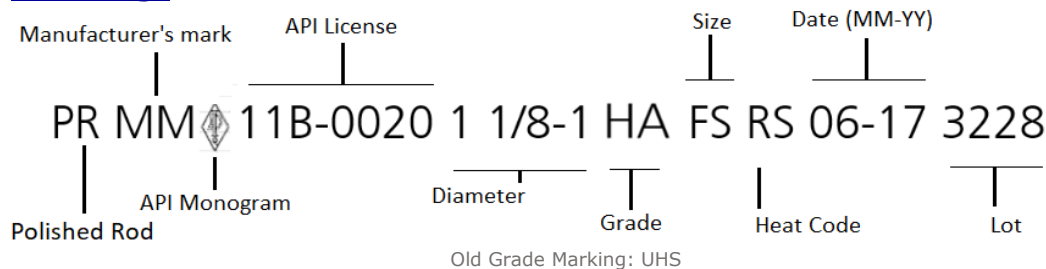
Mechanical properties are listed in the following table.

Grade	Yield Strength	Ultimate Tensile Stress	Hardness
HA alloy	110 to 140 ksi (757 to 965 MPa)	125 to 155 ksi (861 to 1069 MPa)	64-68 HRA

Other Technical Data:

All the dimensions comply with API 11B, except for all the 1 1/8" SH combinations.

Marking:



Non Destructive Testing:

All raw material is carefully inspected using electromagnetic and/or ultrasonic methods to ensure the soundness of the final product.

Labeling:*

		Metalmecánica S.A. Ruta 55 Km. 754,1 Villa Mercedes (San Luis) Made in Argentina	
BOX N° 60000006			
PRODUCT:			
SPECIFICATION:			
QTY:	DATE:		
DIAM 1: (in)	DIAM 2: (in)		
CLASS:	TYPE:		
CLIENT:			
SALES ORDER:			
DESTINATION:			
NET WEIGHT: (kg)			

*Image for reference only

Ordering Information:

When placing an order please attach the following information:

PDS: SRCSCHS
Coupling Type: Subcoupling
Nominal dimension: 1 1/8"-1"
Size: Full Size
Grade: HA alloy

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