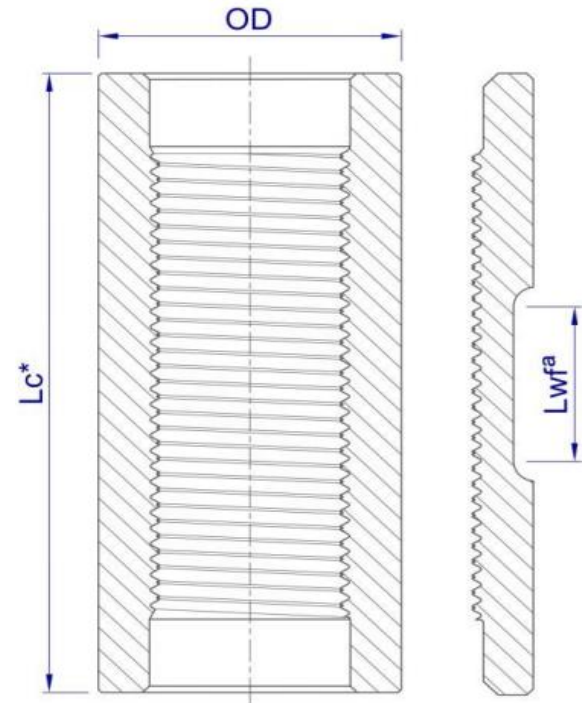


## High Strength API Sucker Rod Coupling

### Dimensions:

#### Full Size:

Nominal Size	Units	OD	Lc* (min)	Lwfa	Weight
5/8"	in	1.500	4.000	1.252	1.17 lb
	mm	38.1	101.6	31.8	(0.530 kg)
3/4"	in	1.625	4.000	1.252	1.4 lb
	mm	41.3	101.6	31.8	(0.633 kg)
7/8"	in	1.811	4.000	1.252	1.72 lb
	mm	46.0	101.6	31.8	(0.781 kg)
1"	in	2.189	4.000	1.500	2.67 lb
	mm	55.6	101.6	38.1	(1.209 kg)
1 1/8"	in	2.375	4.500	1.500	3.29 lb
	mm	60.3	114.3	38.1	(1.494 kg)



\*Other lengths might be available.  
 aWrench flats optional.

#### Slim Hole:

Nominal Size	Units	OD	Lc* (min)	Lwfa	Weight
5/8"	in	1.252	4.000	-	0.66 lb
	mm	31.8	101.6	-	(0.300 kg)
3/4"	in	1.500	4.000	-	1.05 lb
	mm	38.1	101.6	-	(0.478 kg)
7/8"	in	1.626	4.000	-	1.14 lb
	mm	41.3	101.6	-	(0.519 kg)
1"	in	2.000	4.000	-	1.95 lb
	mm	50.8	101.6	-	(0.883 kg)
1 1/8"	in	2.258	4.500	-	2.74 lb
	mm	57.4	114.3	-	(1.244 kg)

### Steel Grades:

#### Chemical Composition:

Typical chemical compositions (wt%) are isted in the following table.

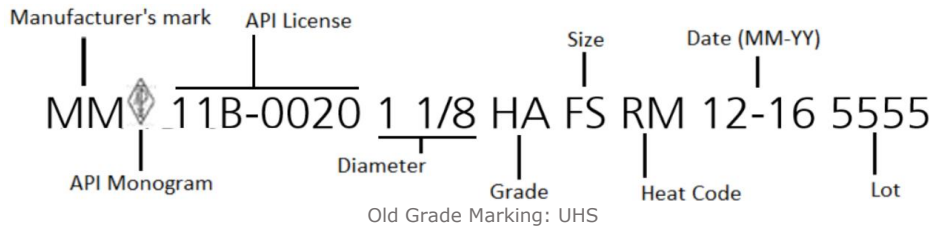
Grade	C	Mn	Si	S	P	Cr	Ni	Mo	Others
HA alloy	0.28-0.33	0.70-0.95	0.15-0.35	0.020 max	0.020 max	0.40-0.65	0.40-0.70	0.15-0.25	-

#### Mechanical Properties:

Mechanical properties are listed in the following table.

Grade	Yield Strength (0.2% offset)	Ultimate Tensile Stress	Hardness
HA alloy	110 to 140 kpsi (757 to 965 MPa)	125 to 155 kpsi (861 to 1069 MPa)	64-68 HRA

## Marking:



## Non Destructive Testing:

All raw material is carefully inspected using electromagnetic and/or ultrasonic methods to ensure the soundness of the final product.

## Labeling:\*

		<b>Metalmecánica S.A.</b> Ruta 55 Km. 754,1 Villa Mercedes (San Luis) Made in Argentina	
BOX N° <b>60000006</b>			
PRODUCT:			
SPECIFICATION:			
QTY:	DATE:		
DIAM 1: (in)	DIAM 2: (in)		
CLASS:	TYPE:		
CLIENT:			
SALES ORDER:		NET WEIGHT: (kg)	
DESTINATION:			

\*Image for reference only

## Ordering Information:

When placing an order please attach the following information:

<b>PDS:</b>	SRCSRHS
<b>Coupling Type:</b>	Coupling
<b>Nominal dimension:</b>	1"
<b>Size:</b>	Full Size
<b>Grade:</b>	HA alloy

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