

TSH Blue® /A Dopeless® Blanking Dimensions



This document as well as the information or data contained herein are confidential and shall not be copied, recopied, reproduced, transmitted, disclosed or distributed to others or otherwise used for any purpose without the express, prior and written permission of Tenaris Connections B.V. and/or Hydril Company. This document as well as the information or data contained herein are the exclusive property of Tenaris, and are to be returned upon request therefore. All rights in proprietary and novel features of the subject matter are expressly reserved by Tenaris. Recipient's agreement to the foregoing is indicated by acceptance of this document. Copyrighted 2020 as an unpublished work. ALL RIGHTS RESERVED.

SIZE (IN)	WEIGHT (LB/FT)	WALL (IN)	CONNECTION				PIN						BOX							
			PRODUCT	TAG	DRIFT (IN)	DRIFT TYPE	LENGTH	RECUT LENGTH	INSIDE DIAMETER		OUTSIDE DIAMETER		LENGTH	RECUT LENGTH	COUPLING LENGTH		INSIDE DIAMETER		OUTSIDE DIAMETER - REGULAR	
									MIN	MAX	MIN	MAX			MIN	MAX	MIN	MAX	MIN	MAX
13.375	77.00	0.550	TenarisHydril Blue® /A Dopeless®	ExxonMobil CTP ALL GB2	12.119	Standard API Drift	6.37 in (161.8 mm)	1.60 in (40.8 mm)	12.264 in (311.50 mm)	12.287 in (312.08 mm)	13.375 in (339.74 mm)	13.509 in (343.12 mm)	6.37 in (161.8 mm)	2.08 in (53.0 mm)	12.934 in (328.50 mm)	13.129 in (333.50 mm)	12.249 in (311.12 mm)	12.272 in (311.72 mm)	14.280 in (362.70 mm)	14.318 in (363.70 mm)
13.375	77.00	0.550	TenarisHydril Blue® /A Dopeless®	HS ExxonMobil CTP ALL GB3	12.119	Standard API Drift	6.37 in (161.8 mm)	1.60 in (40.8 mm)	12.231 in (310.66 mm)	12.253 in (311.24 mm)	13.375 in (339.74 mm)	13.509 in (343.12 mm)	6.37 in (161.8 mm)	1.96 in (49.8 mm)	12.934 in (328.50 mm)	13.129 in (333.50 mm)	12.189 in (309.60 mm)	12.212 in (310.20 mm)	14.367 in (364.90 mm)	14.405 in (365.90 mm)
13.375	80.70	0.580	TenarisHydril Blue® /A Dopeless®	ExxonMobil CTP ALL GB2	12.059	Standard API Drift	6.37 in (161.8 mm)	1.60 in (40.8 mm)	12.204 in (309.96 mm)	12.226 in (310.56 mm)	13.375 in (339.74 mm)	13.509 in (343.12 mm)	6.37 in (161.8 mm)	2.08 in (53.0 mm)	12.934 in (328.50 mm)	13.129 in (333.50 mm)	12.210 in (310.12 mm)	12.233 in (310.72 mm)	14.335 in (364.10 mm)	14.374 in (365.10 mm)
13.375	80.70	0.580	TenarisHydril Blue® /A Dopeless®	HS ExxonMobil CTP ALL GB3	12.059	Standard API Drift	6.37 in (161.8 mm)	1.60 in (40.8 mm)	12.188 in (309.56 mm)	12.210 in (310.14 mm)	13.375 in (339.74 mm)	13.509 in (343.12 mm)	6.37 in (161.8 mm)	1.96 in (49.8 mm)	12.934 in (328.50 mm)	13.129 in (333.50 mm)	12.146 in (308.50 mm)	12.169 in (309.10 mm)	14.426 in (366.40 mm)	14.464 in (367.40 mm)
13.375	85.00	0.608	TenarisHydril Blue® /A Dopeless®	ExxonMobil CTP ALL GB2	12.003	Standard API Drift	6.37 in (161.8 mm)	1.60 in (40.8 mm)	12.148 in (308.54 mm)	12.170 in (309.14 mm)	13.375 in (339.74 mm)	13.509 in (343.12 mm)	6.37 in (161.8 mm)	2.08 in (53.0 mm)	12.934 in (328.50 mm)	13.129 in (333.50 mm)	12.171 in (309.12 mm)	12.193 in (309.72 mm)	14.382 in (365.30 mm)	14.421 in (366.30 mm)
13.375	85.00	0.608	TenarisHydril Blue® /A Dopeless®	HS ExxonMobil CTP ALL GB3	12.003	Standard API Drift	6.37 in (161.8 mm)	1.60 in (40.8 mm)	12.148 in (308.54 mm)	12.170 in (309.14 mm)	13.375 in (339.74 mm)	13.509 in (343.12 mm)	6.37 in (161.8 mm)	1.96 in (49.8 mm)	12.934 in (328.50 mm)	13.129 in (333.50 mm)	12.107 in (307.50 mm)	12.129 in (308.10 mm)	14.477 in (367.70 mm)	14.515 in (368.70 mm)
13.375	86.00	0.625	TenarisHydril Blue® /A Dopeless®	ExxonMobil CTP ALL GB2	11.969	Standard API Drift	6.37 in (161.8 mm)	1.60 in (40.8 mm)	12.114 in (307.68 mm)	12.137 in (308.28 mm)	13.375 in (339.74 mm)	13.509 in (343.12 mm)	6.37 in (161.8 mm)	2.08 in (53.0 mm)	12.934 in (328.50 mm)	13.129 in (333.50 mm)	12.163 in (308.92 mm)	12.185 in (309.52 mm)	14.414 in (366.10 mm)	14.452 in (367.10 mm)
13.375	86.00	0.625	TenarisHydril Blue® /A Dopeless®	HS ExxonMobil CTP ALL GB3	11.969	Standard API Drift	6.37 in (161.8 mm)	1.60 in (40.8 mm)	12.114 in (307.68 mm)	12.137 in (308.28 mm)	13.375 in (339.74 mm)	13.509 in (343.12 mm)	6.37 in (161.8 mm)	1.96 in (49.8 mm)	12.934 in (328.50 mm)	13.129 in (333.50 mm)	12.095 in (307.20 mm)	12.118 in (307.80 mm)	14.512 in (368.60 mm)	14.551 in (369.60 mm)
13.500	81.40	0.580	TenarisHydril Blue® /A Dopeless®	ExxonMobil CTP ALL GB2 & GB3	12.153	Standard API Drift	6.37 in (161.8 mm)	1.60 in (40.8 mm)	12.329 in (313.14 mm)	12.351 in (313.74 mm)	13.500 in (342.90 mm)	13.635 in (346.32 mm)	6.37 in (161.8 mm)	2.36 in (59.8 mm)	12.894 in (327.50 mm)	13.090 in (332.50 mm)	12.388 in (314.66 mm)	12.411 in (315.24 mm)	14.469 in (367.50 mm)	14.507 in (368.50 mm)
13.625	88.20	0.625	TenarisHydril Blue® /A Dopeless®	ExxonMobil CTP ALL GB2 & GB3	12.188	Standard API Drift	6.37 in (161.8 mm)	1.60 in (40.8 mm)	12.364 in (314.04 mm)	12.387 in (314.62 mm)	13.625 in (346.08 mm)	13.761 in (349.52 mm)	6.37 in (161.8 mm)	1.97 in (50.0 mm)	12.894 in (327.50 mm)	13.090 in (332.50 mm)	12.411 in (315.22 mm)	12.433 in (315.82 mm)	14.646 in (372.00 mm)	14.685 in (373.00 mm)
13.625	88.20	0.625	TenarisHydril Blue® /A Dopeless®	ExxonMobil CTP ALL GB2 & GB3	12.250	Special Drift	6.37 in (161.8 mm)	1.60 in (40.8 mm)	12.364 in (314.04 mm)	12.387 in (314.62 mm)	13.625 in (346.08 mm)	13.761 in (349.52 mm)	6.37 in (161.8 mm)	1.97 in (50.0 mm)	12.894 in (327.50 mm)	13.090 in (332.50 mm)	12.411 in (315.22 mm)	12.433 in (315.82 mm)	14.646 in (372.00 mm)	14.685 in (373.00 mm)

Dimensions provided do not include length required for tongs for making up assemblies. Please take this into consideration when designing and machining your accessory.

BLANK OD and ID: The nominal blank ODs and IDs in the Pin Diameters and Box Diameters columns are finished product dimensions. When this minimum material is supplied, the blank OD and the blank ID must be true to each other within 0.010" TIR (Total Indicator Reading).

BLANK Min Length includes 0.02" (0.5mm) extra material for facing.

Contact Tenaris Manufacturing Services at blankingdimensions@tenaris.com for details.

These Blanking Dimensions are NOT applicable For Handling & lifting plug, HydroTest Caps & HydroTest Plugs.

N/A: Not Applicable

Yellow - Shaded corresponds to modified from previous document revision.