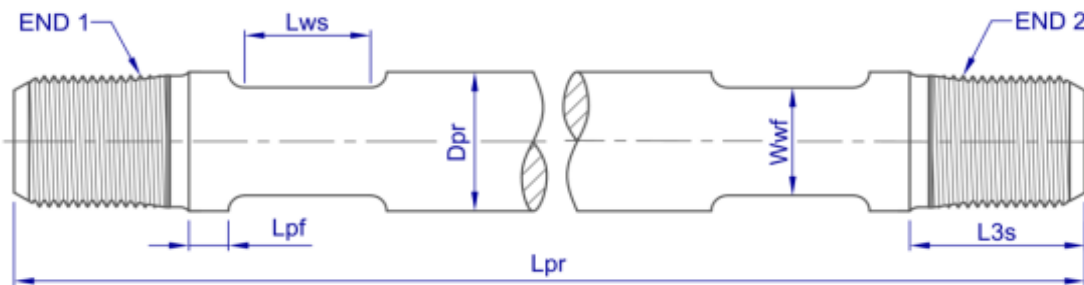


## Polished Rod with Wrench Flats

### Product Description:

Polished Rods can be manufactured with two or four wrench flats depending on client's needs.

### Dimensions:



Nominal Size		Units	Dpr	Lpr	Lpf (min)	Lwf (min)	Wwf
Rod	Pin						
1 1/4"	7/8" PR	max in (mm)	1.255 (31.88)	1.619 (41.12)	0.125	1.250	1.125 (28.58)
		min in (mm)	1.240 (31.50)				1.095 (27.81)
1 1/2"	1" PR	max in (mm)	1.505 (38.23)	1.829 (46.46)	0.125	1.250	1.375 (34.93)
		min in (mm)	1.490 (37.85)				1.345 (34.16)

Available Lengths\* (Lpr): 8, 11, 16, 22, 26, 30, 36 ft ± 2"  
 (2.438, 3.353, 4.877, 6.706, 7.925, 9.144, 10.973 m ± 50.8 mm)

\*Other lengths might be available upon request.

### Steel Grades:

### Chemical Composition:

Typical chemical compositions (wt%) are listed in the following table.

Grade	C	Mn	Si	S	P	Cr	Ni	Mo	Others
DC Carbon	0.43-0.50	0.60-0.90	-	0.050 max	0.040 max	-	-	-	-
DA Alloy	0.38-0.45	0.75-1.00	0.15-0.35	0.040 max	0.040 max	0.80-1.10	-	0.15-0.25	-

## Mechanical Properties:

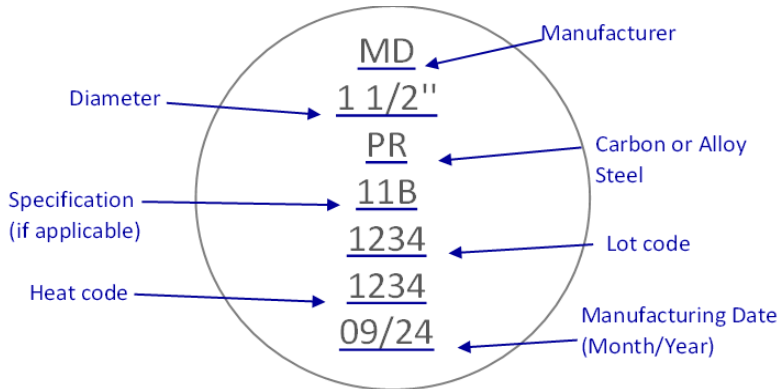
Mechanical properties are listed in the following table.

Grade	Ultimate Tensile Stress
DC Carbon	90 to 140 kpsi (620 to 965 MPa)
DA Alloy	90 to 140 kpsi (620 to 965 MPa)

## Surface finish: Polished Rod

**Roughness:** 8-20 µin (0.203-0.508 µm)



## Marking:



## Non Destructive Testing:

All raw material is carefully inspected using electromagnetic and/or ultrasonic methods to ensure the soundness of the final product.

## Labeling:\*

		<b>Metalmecánica S.A.</b> Ruta 55 Km. 754,1 Villa Mercedes (San Luis) Made in Argentina	
BOX N° 60000005		QTY:	
PRODUCT: POLISHED ROD		DATE:	
SPECIFICATION:			
ROD DIAM (in):			
GRADE:			
LENGTH (ft):			
NET WEIGHT (kg):			
SALES ORDER:			
DESTINATION:			

\*Image for reference only

## Ordering Information:

When placing an order please attach the following information:

<b>PDS:</b>	SRPRWF
<b>Body diameter:</b>	1 1/2"
<b>Pin diameter:</b>	1" PR
<b>Surface finish:</b>	Polished
<b>Grade:</b>	DC Carbon
<b>Length:</b>	30 ft
<b>Wrench flats:</b>	2

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