

TenarisHydril Wedge 613™ Dopeless® Blanking Dimensions

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CONNECTION							PIN						BOX					
SIZE (IN)	WEIGHT (LB/FT)	WALL (IN)	PRODUCT	TAG	DRIFT (IN)	DRIFT TYPE	LENGTH	RECUT LENGTH	INSIDE DIAMETER		OUTSIDE DIAMETER		LENGTH	RECUT LENGTH	INSIDE DIAMETER		OUTSIDE DIAMETER - MACHINED OD	
							MIN	MIN	MIN	MAX	MIN	MAX	MIN	MIN	MIN	MAX	MIN	MAX*
14.150	127.00	0.895	TenarisHydril Wedge 613™	Standard	12.250	Special Drift	8.99 in (228.4 mm)	1.99 in (50.4 mm)	12.279 in (311.90 mm)	12.299 in (312.38 mm)	14.140 in (359.16 mm)	14.160 in (359.66 mm)	9.08 in (230.6 mm)	2.16 in (54.8 mm)	12.350 in (313.70 mm)	12.370 in (314.18 mm)	14.277 in (362.64 mm)	14.292 in (363.00 mm)
16.000	84.00	0.495	TenarisHydril Wedge 613™	Standard	14.823	Standard API Drift	6.95 in (176.6 mm)	1.40 in (35.6 mm)	14.851 in (377.22 mm)	14.871 in (377.72 mm)	15.990 in (406.16 mm)	16.010 in (406.64 mm)	7.04 in (179.0 mm)	1.53 in (38.8 mm)	15.000 in (381.00 mm)	15.020 in (381.50 mm)	16.150 in (410.22 mm)	16.170 in (410.70 mm)
16.000	96.00	0.575	TenarisHydril Wedge 613™	Standard	14.750	Special Drift	7.10 in (180.4 mm)	1.37 in (34.8 mm)	14.780 in (375.42 mm)	14.800 in (375.92 mm)	15.990 in (406.16 mm)	16.010 in (406.64 mm)	7.19 in (182.6 mm)	1.51 in (38.4 mm)	14.840 in (376.94 mm)	14.860 in (377.44 mm)	16.145 in (410.10 mm)	16.160 in (410.46 mm)
16.250	136.50	0.825	TenarisHydril Wedge 613™	Standard	14.501	Special Drift	8.40 in (213.4 mm)	1.68 in (42.6 mm)	14.531 in (369.10 mm)	14.551 in (369.58 mm)	16.240 in (412.50 mm)	16.260 in (413.00 mm)	8.49 in (215.6 mm)	1.81 in (46.0 mm)	14.590 in (370.60 mm)	14.610 in (371.08 mm)	16.382 in (416.12 mm)	16.402 in (416.60 mm)

Dimensions provided do not include length required for tongs for making up assemblies. Please take this into consideration when designing and machining your accessory.

BLANK OD and ID: The nominal blank ODs and IDs in the Pin Diameters and Box Diameters columns are finished product dimensions. When this minimum material is supplied, the blank OD and the blank ID must be true to each other within 0.010" TIR (Total Indicator Reading).

BLANK Min Length includes 0.02" (0.5mm) extra material for facing.

Contact Tenaris Manufacturing Services at blankingdimensions@tenaris.com for details.

These Blanking Dimensions are NOT applicable For Handling & lifting plug, HydroTest Caps & HydroTest Plugs.

N/A: Not Applicable

*For OEM Max OD is not restricted.

Yellow - Shaded corresponds to modified from previous document revision.