

Tenaris XP® Buttress 1.2 Blanking Dimensions

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CONNECTION							BOX							
SIZE (IN)	WEIGHT (LB/FT)	WALL (IN)	PRODUCT	TAG	DRIFT (IN)	DRIFT TYPE	LENGTH	RECUT LENGTH	COUPLING LENGTH		INSIDE DIAMETER		OUTSIDE DIAMETER - REGULAR	
							MIN	MIN	MIN	MAX	MIN	MAX	MIN	MAX
7.000	26.00	0.362	Tenaris XP® Buttress 1.2	Standard	6.151	Standard API Drift	5.23 in (132.8 mm)	2.67 in (67.8 mm)	10.100 in (256.54 mm)	10.300 in (261.62 mm)	6.184 in (157.08 mm)	6.208 in (157.68 mm)	7.636 in (193.96 mm)	7.676 in (194.96 mm)
7.000	26.00	0.362	Tenaris XP® Buttress 1.2	1.2 DOPELESS-SP	6.151	Standard API Drift	5.23 in (132.8 mm)	2.67 in (67.8 mm)	10.100 in (256.54 mm)	10.300 in (261.62 mm)	6.184 in (157.08 mm)	6.208 in (157.68 mm)	7.636 in (193.96 mm)	7.676 in (194.96 mm)
7.000	29.00	0.408	Tenaris XP® Buttress 1.2	Standard	6.059	Standard API Drift	5.23 in (132.8 mm)	2.67 in (67.8 mm)	10.100 in (256.54 mm)	10.300 in (261.62 mm)	6.090 in (154.70 mm)	6.114 in (155.28 mm)	7.730 in (196.36 mm)	7.770 in (197.34 mm)
7.000	29.00	0.408	Tenaris XP® Buttress 1.2	1.2 DOPELESS-SP	6.059	Standard API Drift	5.23 in (132.8 mm)	2.67 in (67.8 mm)	10.100 in (256.54 mm)	10.300 in (261.62 mm)	6.090 in (154.70 mm)	6.114 in (155.28 mm)	7.730 in (196.36 mm)	7.770 in (197.34 mm)
7.625	33.70	0.430	Tenaris XP® Buttress 1.2	Standard	6.640	Standard API Drift	5.42 in (137.6 mm)	2.68 in (68.2 mm)	10.475 in (266.08 mm)	10.675 in (271.14 mm)	6.673 in (169.50 mm)	6.685 in (169.78 mm)	8.480 in (215.40 mm)	8.520 in (216.40 mm)

Dimensions provided do not include length required for tongs for making up assemblies. Please take this into consideration when designing and machining your accessory.

BLANK OD and ID: The nominal blank ODs and IDs in the Pin Diameters and Box Diameters columns are finished product dimensions. When this minimum material is supplied, the blank OD and the blank ID must be true to each other within 0.010" TIR (Total Indicator Reading).

BLANK Min Length includes 0.02" (0.5mm) extra material for facing.

Contact Tenaris Manufacturing Services at blankingdimensions@tenaris.com for details.

These Blanking Dimensions are NOT applicable For Handling & lifting plug, HydroTest Caps & HydroTest Plugs.

N/A: Not Applicable