







# TearisHydril ER™ TearisHydril ER™ DOPELESS® Blanking Dimensions



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SIZE (IN)	WEIGHT (LB/FT)	WALL (IN)	CONNECTION				PIN						BOX						OUTSIDE DIAMETER - SPECIAL CLEARANCE						
			PRODUCT	TAG	DRIFT (IN)	DRIFT TYPE	LENGTH	RECUT LENGTH	INSIDE DIAMETER		OUTSIDE DIAMETER		LENGTH	RECUT LENGTH	COUPLING LENGTH		INSIDE DIAMETER		OUTSIDE DIAMETER - REGULAR		OUTSIDE DIAMETER - MATCHED STRENGTH		EFFICIENCY	MIN	MAX
							MIN	MIN	MIN	MAX	MIN	MAX	MIN	MIN	MIN	MAX	MIN	MAX	MIN	MAX	MIN	MAX	MIN	MAX	
20.000	106.50	0.500	TearisHydril ER™	Exxon Mobil CTP ALL	18.813	Standard API Drift	5.38 in (136.6 mm)	1.50 in (38.2 mm)	18.961 in (481.60 mm)	19.039 in (483.60 mm)	20.000 in (508.00 mm)	20.200 in (513.08 mm)	5.38 in (136.6 mm)	1.54 in (39.2 mm)	10.626 in (269.90 mm)	10.822 in (274.90 mm)	18.973 in (481.90 mm)	19.051 in (483.90 mm)	20.875 in (530.20 mm)	21.125 in (536.60 mm)	20.609 in (523.46 mm)	20.648 in (524.46 mm)	N/A	N/A	N/A

Dimensions provided do not include length required for tongs for making up assemblies. Please take this into consideration when designing and machining your accessory.  
 BLANK OD and ID: The nominal blank ODs and IDs in the Pin Diameters and Box Diameters columns are finished product dimensions. When this minimum material is supplied, the blank OD and the blank ID must be true to each other within 0.010" TIR (Total Indicator Reading).  
 BLANK Min Length includes 0.02" (0.5mm) extra material for facing.  
 Contact Tearis Manufacturing Services at blankingdimensions@tenaris.com for details.  
 These Blanking Dimensions are NOT applicable For Handling & Lifting plug, HydroTest Caps & HydroTest Plugs.  
 N/A: Not Applicable

Yellow - Shaded corresponds to modified from previous document revision.