

TenarisXP® Buttress/LW Blanking Dimensions



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CONNECTION							PIN					BOX								
SIZE (IN)	WEIGHT (LB/FT)	WALL (IN)	PRODUCT	TAG	DRIFT (IN)	DRIFT TYPE	LENGTH	RECUT LENGTH	INSIDE DIAMETER		OUTSIDE DIAMETER		LENGTH	RECUT LENGTH	COUPLING LENGTH		INSIDE DIAMETER		OUTSIDE DIAMETER - REGULAR	
							MIN	MIN	MIN	MAX	MIN	MAX	MIN	MIN	MIN	MAX	MIN	MAX	MIN	MAX
7.000	20.00	0.272	TenarisXP® Buttress/LW	Standard	6.331	Standard API Drift	4.85 in (123.2 mm)	1.96 in (49.6 mm)	6.432 in (163.38 mm)	6.456 in (163.98 mm)	6.965 in (176.92 mm)	7.070 in (179.56 mm)	4.56 in (115.8 mm)	2.32 in (59.0 mm)	8.756 in (222.42 mm)	8.956 in (227.48 mm)	6.432 in (163.38 mm)	6.456 in (163.98 mm)	7.570 in (192.28 mm)	7.610 in (193.28 mm)
7.625	24.00	0.300	TenarisXP® Buttress/LW	Standard	6.900	Standard API Drift	5.31 in (134.8 mm)	1.96 in (49.6 mm)	7.001 in (177.84 mm)	7.025 in (178.42 mm)	7.587 in (192.72 mm)	7.701 in (195.60 mm)	5.02 in (127.4 mm)	2.33 in (59.2 mm)	9.675 in (245.76 mm)	9.875 in (250.82 mm)	7.001 in (177.84 mm)	7.025 in (178.42 mm)	8.480 in (215.40 mm)	8.520 in (216.40 mm)
8.625	28.00	0.304	TenarisXP® Buttress/LW	Standard	7.892	Standard API Drift	4.26 in (108.0 mm)	1.96 in (49.6 mm)	7.993 in (203.04 mm)	8.017 in (203.62 mm)	8.582 in (217.98 mm)	8.711 in (221.26 mm)	4.01 in (101.8 mm)	2.90 in (73.6 mm)	7.900 in (200.66 mm)	8.100 in (205.74 mm)	7.993 in (203.04 mm)	8.017 in (203.62 mm)	9.180 in (233.18 mm)	9.220 in (234.18 mm)
10.750	32.75	0.279	TenarisXP® Buttress/LW	Standard	10.036	Standard API Drift	4.78 in (121.4 mm)	1.96 in (49.6 mm)	10.168 in (258.28 mm)	10.192 in (258.86 mm)	10.697 in (271.70 mm)	10.857 in (275.78 mm)	4.48 in (113.8 mm)	2.16 in (54.8 mm)	8.613 in (218.78 mm)	8.813 in (223.84 mm)	10.168 in (258.28 mm)	10.192 in (258.86 mm)	11.730 in (297.96 mm)	11.770 in (298.94 mm)
11.750	42.00	0.333	TenarisXP® Buttress/LW	Standard	10.928	Standard API Drift	5.31 in (134.8 mm)	1.96 in (49.6 mm)	11.060 in (280.94 mm)	11.084 in (281.52 mm)	11.692 in (296.96 mm)	11.867 in (301.42 mm)	5.01 in (127.2 mm)	2.33 in (59.0 mm)	9.669 in (245.60 mm)	9.869 in (250.66 mm)	11.060 in (280.94 mm)	11.084 in (281.52 mm)	12.730 in (323.36 mm)	12.770 in (324.34 mm)

Dimensions provided do not include length required for tongs for making up assemblies. Please take this into consideration when designing and machining your accessory.

BLANK OD and ID: The nominal blank ODs and IDs in the Pin Diameters and Box Diameters columns are finished product dimensions. When this minimum material is supplied, the blank OD and the blank ID must be true to each other within 0.010" TIR (Total Indicator Reading).

BLANK Min Length includes 0.02" (0.5mm) extra material for facing.

Contact Tenaris Manufacturing Services at blankingdimensions@tenaris.com for details.

These Blanking Dimensions are NOT applicable For Handling & lifting plug, HydroTest Caps & HydroTest Plugs.

Yellow - Shaded corresponds to modified from previous document revision.