

TenarisHydril Blue® Riser Blanking Dimensions



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| CONNECTION | | | | | | | PIN | | | | | | BOX | | | | | | | |
|------------|----------------|-----------|---------------------------|------------------|------------|--------------------|--------------------|-------------------|----------------------|----------------------|----------------------|----------------------|--------------------|-------------------|-----------------------|-----------------------|----------------------|----------------------|-----------------------|-----------------------|
| SIZE (IN) | WEIGHT (LB/FT) | WALL (IN) | PRODUCT | TAG | DRIFT (IN) | DRIFT TYPE | LENGTH | RECUT LENGTH | INSIDE DIAMETER | | OUTSIDE DIAMETER | | LENGTH | RECUT LENGTH | COUPLING LENGTH | | INSIDE DIAMETER | | OUTSIDE DIAMETER | |
| | | | | | | | MIN | MIN | MIN | MAX | MIN | MAX | MIN | MIN | MIN | MAX | MIN | MAX | MIN | MAX |
| 7.625 | 34.10 | 0.435 | TenarisHydril Blue® Riser | LR Standard | 6.630 | Standard API Drift | 7.58 in (192.6 mm) | 2.05 in (52.0 mm) | 6.745 in (171.30 mm) | 6.767 in (171.90 mm) | 7.625 in (193.68 mm) | 7.701 in (195.60 mm) | 7.58 in (192.6 mm) | 2.62 in (66.4 mm) | 15.020 in (381.50 mm) | 15.216 in (386.50 mm) | 6.658 in (169.10 mm) | 6.681 in (169.70 mm) | 8.489 in (215.60 mm) | 8.527 in (216.60 mm) |
| 7.625 | 38.60 | 0.495 | TenarisHydril Blue® Riser | LR Standard | 6.510 | Standard API Drift | 7.58 in (192.6 mm) | 2.05 in (52.0 mm) | 6.623 in (168.20 mm) | 6.645 in (168.80 mm) | 7.625 in (193.68 mm) | 7.701 in (195.60 mm) | 7.58 in (192.6 mm) | 2.62 in (66.4 mm) | 15.020 in (381.50 mm) | 15.216 in (386.50 mm) | 6.603 in (167.70 mm) | 6.625 in (168.30 mm) | 8.489 in (215.60 mm) | 8.527 in (216.60 mm) |
| 7.625 | 39.00 | 0.500 | TenarisHydril Blue® Riser | LR Standard | 6.500 | Standard API Drift | 7.58 in (192.6 mm) | 2.05 in (52.0 mm) | 6.615 in (168.00 mm) | 6.637 in (168.60 mm) | 7.625 in (193.68 mm) | 7.701 in (195.60 mm) | 7.58 in (192.6 mm) | 2.62 in (66.4 mm) | 15.020 in (381.50 mm) | 15.216 in (386.50 mm) | 6.591 in (167.40 mm) | 6.614 in (168.00 mm) | 8.489 in (215.60 mm) | 8.527 in (216.60 mm) |
| 7.625 | 42.80 | 0.562 | TenarisHydril Blue® Riser | LR Standard | 6.376 | Standard API Drift | 7.58 in (192.6 mm) | 2.05 in (52.0 mm) | 6.489 in (164.80 mm) | 6.511 in (165.40 mm) | 7.625 in (193.68 mm) | 7.701 in (195.60 mm) | 7.58 in (192.6 mm) | 2.62 in (66.4 mm) | 15.020 in (381.50 mm) | 15.216 in (386.50 mm) | 6.544 in (166.20 mm) | 6.566 in (166.80 mm) | 8.599 in (218.40 mm) | 8.637 in (219.40 mm) |
| 7.625 | 45.30 | 0.595 | TenarisHydril Blue® Riser | LR Standard | 6.310 | Standard API Drift | 7.58 in (192.6 mm) | 2.05 in (52.0 mm) | 6.422 in (163.10 mm) | 6.444 in (163.70 mm) | 7.625 in (193.68 mm) | 7.701 in (195.60 mm) | 7.58 in (192.6 mm) | 2.62 in (66.4 mm) | 15.020 in (381.50 mm) | 15.216 in (386.50 mm) | 6.516 in (165.50 mm) | 6.539 in (166.10 mm) | 8.638 in (219.40 mm) | 8.677 in (220.40 mm) |
| 7.625 | 47.10 | 0.625 | TenarisHydril Blue® Riser | HR Standard | 6.250 | Standard API Drift | 9.02 in (229.0 mm) | 2.05 in (52.0 mm) | 6.364 in (161.64 mm) | 6.387 in (162.22 mm) | 7.625 in (193.68 mm) | 7.701 in (195.60 mm) | 9.02 in (229.0 mm) | 2.57 in (65.4 mm) | 17.894 in (454.50 mm) | 18.090 in (459.50 mm) | 6.435 in (163.44 mm) | 6.458 in (164.04 mm) | 8.689 in (220.70 mm) | 8.728 in (221.70 mm) |
| 7.625 | 51.20 | 0.687 | TenarisHydril Blue® Riser | HR Standard | 6.126 | Standard API Drift | 9.02 in (229.0 mm) | 2.05 in (52.0 mm) | 6.240 in (158.48 mm) | 6.262 in (159.08 mm) | 7.625 in (193.68 mm) | 7.701 in (195.60 mm) | 9.02 in (229.0 mm) | 2.57 in (65.4 mm) | 17.894 in (454.50 mm) | 18.090 in (459.50 mm) | 6.380 in (162.04 mm) | 6.403 in (162.64 mm) | 8.689 in (220.70 mm) | 8.728 in (221.70 mm) |
| 7.625 | 55.40 | 0.752 | TenarisHydril Blue® Riser | HR Standard | 5.996 | Standard API Drift | 9.02 in (229.0 mm) | 2.05 in (52.0 mm) | 6.110 in (155.18 mm) | 6.132 in (155.76 mm) | 7.625 in (193.68 mm) | 7.701 in (195.60 mm) | 9.02 in (229.0 mm) | 2.57 in (65.4 mm) | 17.894 in (454.50 mm) | 18.090 in (459.50 mm) | 6.323 in (160.60 mm) | 6.346 in (161.20 mm) | 8.890 in (225.80 mm) | 8.929 in (226.80 mm) |
| 7.625 | 59.20 | 0.812 | TenarisHydril Blue® Riser | HR Standard | 5.876 | Standard API Drift | 9.02 in (229.0 mm) | 2.05 in (52.0 mm) | 5.990 in (152.14 mm) | 6.012 in (152.72 mm) | 7.625 in (193.68 mm) | 7.701 in (195.60 mm) | 9.02 in (229.0 mm) | 2.57 in (65.4 mm) | 17.894 in (454.50 mm) | 18.090 in (459.50 mm) | 6.271 in (159.28 mm) | 6.294 in (159.88 mm) | 8.890 in (225.80 mm) | 8.929 in (226.80 mm) |
| 8.625 | 36.00 | 0.400 | TenarisHydril Blue® Riser | LR Standard | 7.700 | Standard API Drift | 7.67 in (194.8 mm) | 2.05 in (52.0 mm) | 7.792 in (197.90 mm) | 7.814 in (198.50 mm) | 8.625 in (219.08 mm) | 8.711 in (221.24 mm) | 7.67 in (194.8 mm) | 2.63 in (66.8 mm) | 15.375 in (390.50 mm) | 15.570 in (395.50 mm) | 7.729 in (196.30 mm) | 7.751 in (196.90 mm) | 9.465 in (240.40 mm) | 9.503 in (241.40 mm) |
| 8.625 | 40.00 | 0.450 | TenarisHydril Blue® Riser | LR Standard | 7.600 | Standard API Drift | 7.67 in (194.8 mm) | 2.05 in (52.0 mm) | 7.713 in (195.90 mm) | 7.736 in (196.50 mm) | 8.625 in (219.08 mm) | 8.711 in (221.24 mm) | 7.67 in (194.8 mm) | 2.63 in (66.8 mm) | 15.375 in (390.50 mm) | 15.570 in (395.50 mm) | 7.634 in (193.90 mm) | 7.657 in (194.50 mm) | 9.465 in (240.40 mm) | 9.503 in (241.40 mm) |
| 8.625 | 44.00 | 0.500 | TenarisHydril Blue® Riser | LR Standard | 7.500 | Standard API Drift | 7.67 in (194.8 mm) | 2.05 in (52.0 mm) | 7.615 in (193.40 mm) | 7.637 in (194.00 mm) | 8.625 in (219.08 mm) | 8.711 in (221.24 mm) | 7.67 in (194.8 mm) | 2.63 in (66.8 mm) | 15.375 in (390.50 mm) | 15.570 in (395.50 mm) | 7.595 in (192.90 mm) | 7.618 in (193.50 mm) | 9.465 in (240.40 mm) | 9.503 in (241.40 mm) |
| 8.625 | 44.00 | 0.500 | TenarisHydril Blue® Riser | LR SHELL level B | 7.500 | Standard API Drift | 7.67 in (194.8 mm) | 2.05 in (52.0 mm) | 7.615 in (193.40 mm) | 7.637 in (194.00 mm) | 8.625 in (219.08 mm) | 8.711 in (221.24 mm) | 7.67 in (194.8 mm) | 2.63 in (66.8 mm) | 15.375 in (390.50 mm) | 15.570 in (395.50 mm) | 7.595 in (192.90 mm) | 7.618 in (193.50 mm) | 9.465 in (240.40 mm) | 9.503 in (241.40 mm) |
| 8.625 | 49.00 | 0.557 | TenarisHydril Blue® Riser | LR Standard | 7.386 | Standard API Drift | 7.67 in (194.8 mm) | 2.05 in (52.0 mm) | 7.500 in (190.50 mm) | 7.523 in (191.10 mm) | 8.625 in (219.08 mm) | 8.711 in (221.24 mm) | 7.67 in (194.8 mm) | 2.63 in (66.8 mm) | 15.375 in (390.50 mm) | 15.570 in (395.50 mm) | 7.540 in (191.50 mm) | 7.562 in (192.10 mm) | 9.579 in (243.30 mm) | 9.618 in (244.30 mm) |
| 8.625 | 52.00 | 0.595 | TenarisHydril Blue® Riser | LR Standard | 7.310 | Standard API Drift | 7.67 in (194.8 mm) | 2.05 in (52.0 mm) | 7.422 in (188.50 mm) | 7.444 in (189.10 mm) | 8.625 in (219.08 mm) | 8.711 in (221.24 mm) | 7.67 in (194.8 mm) | 2.63 in (66.8 mm) | 15.375 in (390.50 mm) | 15.570 in (395.50 mm) | 7.504 in (190.60 mm) | 7.527 in (191.20 mm) | 9.646 in (245.00 mm) | 9.685 in (246.00 mm) |
| 8.625 | 54.00 | 0.625 | TenarisHydril Blue® Riser | HR Standard | 7.250 | Standard API Drift | 9.11 in (231.4 mm) | 2.05 in (52.0 mm) | 7.364 in (187.04 mm) | 7.387 in (187.62 mm) | 8.625 in (219.08 mm) | 8.711 in (221.24 mm) | 9.11 in (231.4 mm) | 2.61 in (66.2 mm) | 18.249 in (463.50 mm) | 18.444 in (468.50 mm) | 7.425 in (188.60 mm) | 7.448 in (189.18 mm) | 9.638 in (244.80 mm) | 9.677 in (245.80 mm) |
| 8.625 | 56.00 | 0.650 | TenarisHydril Blue® Riser | HR Standard | 7.200 | Standard API Drift | 9.11 in (231.4 mm) | 2.05 in (52.0 mm) | 7.314 in (185.76 mm) | 7.337 in (186.36 mm) | 8.625 in (219.08 mm) | 8.711 in (221.24 mm) | 9.11 in (231.4 mm) | 2.61 in (66.2 mm) | 18.249 in (463.50 mm) | 18.444 in (468.50 mm) | 7.389 in (187.68 mm) | 7.412 in (188.26 mm) | 9.638 in (244.80 mm) | 9.677 in (245.80 mm) |
| 8.625 | 58.70 | 0.687 | TenarisHydril Blue® Riser | HR Standard | 7.126 | Standard API Drift | 9.11 in (231.4 mm) | 2.05 in (52.0 mm) | 7.240 in (183.88 mm) | 7.262 in (184.48 mm) | 8.625 in (219.08 mm) | 8.711 in (221.24 mm) | 9.11 in (231.4 mm) | 2.61 in (66.2 mm) | 18.249 in (463.50 mm) | 18.444 in (468.50 mm) | 7.370 in (187.20 mm) | 7.393 in (187.78 mm) | 9.701 in (246.40 mm) | 9.740 in (247.40 mm) |
| 8.625 | 59.70 | 0.700 | TenarisHydril Blue® Riser | HR Standard | 7.100 | Standard API Drift | 9.11 in (231.4 mm) | 2.05 in (52.0 mm) | 7.214 in (183.22 mm) | 7.237 in (183.82 mm) | 8.625 in (219.08 mm) | 8.711 in (221.24 mm) | 9.11 in (231.4 mm) | 2.61 in (66.2 mm) | 18.249 in (463.50 mm) | 18.444 in (468.50 mm) | 7.343 in (186.52 mm) | 7.366 in (187.10 mm) | 9.725 in (247.00 mm) | 9.763 in (248.00 mm) |
| 8.625 | 63.00 | 0.743 | TenarisHydril Blue® Riser | HR Standard | 7.014 | Standard API Drift | 9.11 in (231.4 mm) | 2.05 in (52.0 mm) | 7.128 in (181.04 mm) | 7.150 in (181.62 mm) | 8.625 in (219.08 mm) | 8.711 in (221.24 mm) | 9.11 in (231.4 mm) | 2.61 in (66.2 mm) | 18.249 in (463.50 mm) | 18.444 in (468.50 mm) | 7.321 in (185.94 mm) | 7.344 in (186.54 mm) | 9.796 in (248.80 mm) | 9.834 in (249.80 mm) |
| 8.625 | 68.10 | 0.812 | TenarisHydril Blue® Riser | HR Standard | 6.876 | Standard API Drift | 9.11 in (231.4 mm) | 2.05 in (52.0 mm) | 6.990 in (177.54 mm) | 7.012 in (178.12 mm) | 8.625 in (219.08 mm) | 8.711 in (221.24 mm) | 9.11 in (231.4 mm) | 2.61 in (66.2 mm) | 18.249 in (463.50 mm) | 18.444 in (468.50 mm) | 7.261 in (184.42 mm) | 7.283 in (185.00 mm) | 9.910 in (251.70 mm) | 9.948 in (252.70 mm) |
| 9.625 | 59.30 | 0.608 | TenarisHydril Blue® Riser | HR Standard | 8.253 | Standard API Drift | 9.43 in (239.6 mm) | 2.05 in (52.0 mm) | 8.398 in (213.30 mm) | 8.421 in (213.90 mm) | 9.625 in (244.48 mm) | 9.721 in (246.90 mm) | 9.43 in (239.6 mm) | 2.61 in (66.2 mm) | 19.075 in (484.50 mm) | 19.271 in (489.50 mm) | 8.418 in (213.80 mm) | 8.440 in (214.40 mm) | 10.670 in (271.00 mm) | 10.708 in (272.00 mm) |
| 9.625 | 61.10 | 0.625 | TenarisHydril Blue® Riser | HR Standard | 8.219 | Standard API Drift | 9.43 in (239.6 mm) | 2.05 in (52.0 mm) | 8.363 in (212.40 mm) | 8.385 in (213.00 mm) | 9.625 in (244.48 mm) | 9.721 in (246.90 mm) | 9.43 in (239.6 mm) | 2.61 in (66.2 mm) | 19.075 in (484.50 mm) | 19.271 in (489.50 mm) | 8.402 in (213.40 mm) | 8.425 in (214.00 mm) | 10.670 in (271.00 mm) | 10.708 in (272.00 mm) |
| 9.625 | 64.90 | 0.672 | TenarisHydril Blue® Riser | HR Standard | 8.125 | Standard API Drift | 9.43 in (239.6 mm) | 2.05 in (52.0 mm) | 8.268 in (210.00 mm) | 8.291 in (210.60 mm) | 9.625 in (244.48 mm) | 9.721 in (246.90 mm) | 9.43 in (239.6 mm) | 2.61 in (66.2 mm) | 19.075 in (484.50 mm) | 19.271 in (489.50 mm) | 8.359 in (212.30 mm) | 8.381 in (212.90 mm) | 10.670 in (271.00 mm) | 10.708 in (272.00 mm) |
| 9.625 | 70.30 | 0.734 | TenarisHydril Blue® Riser | HR Standard | 8.001 | Standard API Drift | 9.43 in (239.6 mm) | 2.05 in (52.0 mm) | 8.146 in (206.90 mm) | 8.169 in (207.50 mm) | 9.625 in (244.48 mm) | 9.721 in (246.90 mm) | 9.43 in (239.6 mm) | 2.61 in (66.2 mm) | 19.075 in (484.50 mm) | 19.271 in (489.50 mm) | 8.304 in (210.90 mm) | 8.326 in (211.50 mm) | 10.780 in (273.80 mm) | 10.818 in (274.80 mm) |
| 9.625 | 75.60 | 0.797 | TenarisHydril Blue® Riser | HR Standard | 7.875 | Standard API Drift | 9.43 in (239.6 mm) | 2.05 in (52.0 mm) | 8.020 in (203.70 mm) | 8.043 in (204.30 mm) | 9.625 in (244.48 mm) | 9.721 in (246.90 mm) | 9.43 in (239.6 mm) | 2.61 in (66.2 mm) | 19.075 in (484.50 mm) | 19.271 in (489.50 mm) | 8.249 in (209.50 mm) | 8.271 in (210.10 mm) | 10.886 in (276.50 mm) | 10.925 in (277.50 mm) |

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| CONNECTION | | | | | | | PIN | | | | | | BOX | | | | | | | |
|------------|----------------|-----------|---------------------------|-------------------|------------|--------------------|---------------------|-------------------|-----------------------|-----------------------|-----------------------|-----------------------|---------------------|-------------------|-----------------------|-----------------------|-----------------------|-----------------------|-----------------------|-----------------------|
| SIZE (IN) | WEIGHT (LB/FT) | WALL (IN) | PRODUCT | TAG | DRIFT (IN) | DRIFT TYPE | LENGTH | RECUT LENGTH | INSIDE DIAMETER | | OUTSIDE DIAMETER | | LENGTH | RECUT LENGTH | COUPLING LENGTH | | INSIDE DIAMETER | | OUTSIDE DIAMETER | |
| | | | | | | | MIN | MIN | MIN | MAX | MIN | MAX | MIN | MIN | MIN | MAX | MIN | MAX | MIN | MAX |
| 9.625 | 77.90 | 0.824 | TenarisHydril Blue® Riser | HR Standard | 7.821 | Standard API Drift | 9.43 in (239.6 mm) | 2.05 in (52.0 mm) | 7.965 in (202.30 mm) | 7.988 in (202.90 mm) | 9.625 in (244.48 mm) | 9.721 in (246.90 mm) | 9.43 in (239.6 mm) | 2.61 in (66.2 mm) | 19.075 in (484.50 mm) | 19.271 in (489.50 mm) | 8.225 in (208.90 mm) | 8.248 in (209.50 mm) | 10.886 in (276.50 mm) | 10.925 in (277.50 mm) |
| 9.625 | 80.80 | 0.860 | TenarisHydril Blue® Riser | HR Standard | 7.749 | Standard API Drift | 9.43 in (239.6 mm) | 2.05 in (52.0 mm) | 7.894 in (200.50 mm) | 7.917 in (201.10 mm) | 9.625 in (244.48 mm) | 9.721 in (246.90 mm) | 9.43 in (239.6 mm) | 2.61 in (66.2 mm) | 19.075 in (484.50 mm) | 19.271 in (489.50 mm) | 8.193 in (208.10 mm) | 8.216 in (208.70 mm) | 10.886 in (276.50 mm) | 10.925 in (277.50 mm) |
| 10.750 | 51.00 | 0.450 | TenarisHydril Blue® Riser | LR Standard | 9.654 | Standard API Drift | 7.63 in (193.8 mm) | 2.05 in (52.0 mm) | 9.839 in (249.90 mm) | 9.861 in (250.48 mm) | 10.750 in (273.06 mm) | 10.858 in (275.78 mm) | 7.63 in (193.8 mm) | 2.61 in (66.2 mm) | 15.650 in (397.50 mm) | 15.846 in (402.50 mm) | 9.793 in (248.16 mm) | 9.793 in (248.74 mm) | 11.615 in (295.00 mm) | 11.653 in (296.00 mm) |
| 10.750 | 55.50 | 0.495 | TenarisHydril Blue® Riser | LR Standard | 9.604 | Standard API Drift | 7.63 in (193.8 mm) | 2.05 in (52.0 mm) | 9.749 in (247.60 mm) | 9.771 in (248.20 mm) | 10.750 in (273.06 mm) | 10.858 in (275.78 mm) | 7.63 in (193.8 mm) | 2.61 in (66.2 mm) | 15.650 in (397.50 mm) | 15.846 in (402.50 mm) | 9.730 in (247.14 mm) | 9.753 in (247.72 mm) | 11.615 in (295.00 mm) | 11.653 in (296.00 mm) |
| 10.750 | 60.70 | 0.545 | TenarisHydril Blue® Riser | LR Standard | 9.504 | Standard API Drift | 7.63 in (193.8 mm) | 2.05 in (52.0 mm) | 9.649 in (245.06 mm) | 9.671 in (245.66 mm) | 10.750 in (273.06 mm) | 10.858 in (275.78 mm) | 7.63 in (193.8 mm) | 2.61 in (66.2 mm) | 15.650 in (397.50 mm) | 15.846 in (402.50 mm) | 9.685 in (246.00 mm) | 9.708 in (246.58 mm) | 11.709 in (297.40 mm) | 11.748 in (298.40 mm) |
| 10.750 | 65.70 | 0.595 | TenarisHydril Blue® Riser | LR Standard | 9.404 | Standard API Drift | 7.63 in (193.8 mm) | 2.05 in (52.0 mm) | 9.549 in (242.52 mm) | 9.571 in (243.12 mm) | 10.750 in (273.06 mm) | 10.858 in (275.78 mm) | 7.63 in (193.8 mm) | 2.61 in (66.2 mm) | 15.650 in (397.50 mm) | 15.846 in (402.50 mm) | 9.641 in (244.86 mm) | 9.663 in (245.46 mm) | 11.804 in (299.80 mm) | 11.842 in (300.80 mm) |
| 10.750 | 101.00 | 0.959 | TenarisHydril Blue® Riser | XSC Standard | 8.676 | Standard API Drift | 10.22 in (259.6 mm) | 2.05 in (52.0 mm) | 8.819 in (224.00 mm) | 8.842 in (224.60 mm) | 10.750 in (273.06 mm) | 10.858 in (275.78 mm) | 10.22 in (259.6 mm) | 2.61 in (66.2 mm) | 20.847 in (529.50 mm) | 21.043 in (534.50 mm) | 9.162 in (232.70 mm) | 9.185 in (233.30 mm) | 11.910 in (302.50 mm) | 11.948 in (303.50 mm) |
| 10.750 | 101.00 | 0.959 | TenarisHydril Blue® Riser | XSC SHELL level B | 8.676 | Standard API Drift | 10.22 in (259.6 mm) | 2.05 in (52.0 mm) | 8.819 in (224.00 mm) | 8.842 in (224.60 mm) | 10.750 in (273.06 mm) | 10.858 in (275.78 mm) | 10.22 in (259.6 mm) | 2.61 in (66.2 mm) | 20.847 in (529.50 mm) | 21.043 in (534.50 mm) | 9.162 in (232.70 mm) | 9.185 in (233.30 mm) | 11.910 in (302.50 mm) | 11.948 in (303.50 mm) |
| 11.000 | 66.20 | 0.582 | TenarisHydril Blue® Riser | LR Standard | 9.680 | Standard API Drift | 8.36 in (212.2 mm) | 2.05 in (52.0 mm) | 9.825 in (249.54 mm) | 9.847 in (250.12 mm) | 11.000 in (279.40 mm) | 11.110 in (282.18 mm) | 8.36 in (212.2 mm) | 2.63 in (66.8 mm) | 17.146 in (435.50 mm) | 17.342 in (440.50 mm) | 9.808 in (249.12 mm) | 9.831 in (249.70 mm) | 11.953 in (303.60 mm) | 11.992 in (304.60 mm) |
| 11.000 | 67.00 | 0.589 | TenarisHydril Blue® Riser | LR Standard | 9.666 | Standard API Drift | 8.36 in (212.2 mm) | 2.05 in (52.0 mm) | 9.811 in (249.18 mm) | 9.833 in (249.78 mm) | 11.000 in (279.40 mm) | 11.110 in (282.18 mm) | 8.36 in (212.2 mm) | 2.63 in (66.8 mm) | 17.146 in (435.50 mm) | 17.342 in (440.50 mm) | 9.802 in (248.96 mm) | 9.824 in (249.54 mm) | 11.965 in (303.90 mm) | 12.003 in (304.90 mm) |
| 11.000 | 73.50 | 0.650 | TenarisHydril Blue® Riser | LR Standard | 9.544 | Standard API Drift | 8.36 in (212.2 mm) | 2.05 in (52.0 mm) | 9.689 in (246.08 mm) | 9.711 in (246.68 mm) | 11.000 in (279.40 mm) | 11.110 in (282.18 mm) | 8.36 in (212.2 mm) | 2.63 in (66.8 mm) | 17.146 in (435.50 mm) | 17.342 in (440.50 mm) | 9.747 in (247.58 mm) | 9.770 in (248.16 mm) | 12.079 in (306.80 mm) | 12.118 in (307.80 mm) |
| 11.000 | 79.20 | 0.672 | TenarisHydril Blue® Riser | LR Standard | 9.500 | Standard API Drift | 8.36 in (212.2 mm) | 2.05 in (52.0 mm) | 9.645 in (244.96 mm) | 9.667 in (245.56 mm) | 11.000 in (279.40 mm) | 11.110 in (282.18 mm) | 8.36 in (212.2 mm) | 2.63 in (66.8 mm) | 17.146 in (435.50 mm) | 17.342 in (440.50 mm) | 9.728 in (247.08 mm) | 9.750 in (247.66 mm) | 12.119 in (307.80 mm) | 12.157 in (308.80 mm) |
| 11.000 | 82.30 | 0.700 | TenarisHydril Blue® Riser | LR Standard | 9.444 | Standard API Drift | 8.36 in (212.2 mm) | 2.05 in (52.0 mm) | 9.589 in (243.54 mm) | 9.611 in (244.14 mm) | 11.000 in (279.40 mm) | 11.110 in (282.18 mm) | 8.36 in (212.2 mm) | 2.63 in (66.8 mm) | 17.146 in (435.50 mm) | 17.342 in (440.50 mm) | 9.703 in (246.44 mm) | 9.725 in (247.04 mm) | 12.170 in (309.10 mm) | 12.208 in (310.10 mm) |
| 11.750 | 60.00 | 0.489 | TenarisHydril Blue® Riser | LR Standard | 10.616 | Standard API Drift | 8.24 in (209.4 mm) | 2.05 in (52.0 mm) | 10.761 in (273.32 mm) | 10.783 in (273.90 mm) | 11.750 in (298.46 mm) | 11.868 in (301.44 mm) | 8.24 in (209.4 mm) | 0.87 in (22.0 mm) | 17.028 in (432.50 mm) | 17.224 in (437.50 mm) | 10.667 in (270.92 mm) | 10.689 in (271.52 mm) | 12.634 in (320.90 mm) | 12.673 in (321.90 mm) |
| 11.750 | 65.00 | 0.534 | TenarisHydril Blue® Riser | LR SHELL level B | 10.626 | Standard API Drift | 8.24 in (209.4 mm) | 2.05 in (52.0 mm) | 10.671 in (271.02 mm) | 10.693 in (271.62 mm) | 11.750 in (298.46 mm) | 11.868 in (301.44 mm) | 8.24 in (209.4 mm) | 0.87 in (22.0 mm) | 17.028 in (432.50 mm) | 17.224 in (437.50 mm) | 10.626 in (269.90 mm) | 10.649 in (270.48 mm) | 12.634 in (320.90 mm) | 12.673 in (321.90 mm) |
| 11.750 | 65.00 | 0.534 | TenarisHydril Blue® Riser | LR Standard | 10.626 | Standard API Drift | 8.24 in (209.4 mm) | 2.05 in (52.0 mm) | 10.671 in (271.02 mm) | 10.693 in (271.62 mm) | 11.750 in (298.46 mm) | 11.868 in (301.44 mm) | 8.24 in (209.4 mm) | 0.87 in (22.0 mm) | 17.028 in (432.50 mm) | 17.224 in (437.50 mm) | 10.626 in (269.90 mm) | 10.649 in (270.48 mm) | 12.634 in (320.90 mm) | 12.673 in (321.90 mm) |
| 11.750 | 71.00 | 0.582 | TenarisHydril Blue® Riser | LR Standard | 10.430 | Standard API Drift | 8.24 in (209.4 mm) | 2.05 in (52.0 mm) | 10.575 in (268.58 mm) | 10.597 in (269.18 mm) | 11.750 in (298.46 mm) | 11.868 in (301.44 mm) | 8.24 in (209.4 mm) | 0.87 in (22.0 mm) | 17.028 in (432.50 mm) | 17.224 in (437.50 mm) | 10.583 in (268.80 mm) | 10.606 in (269.40 mm) | 12.729 in (323.30 mm) | 12.767 in (324.30 mm) |
| 11.750 | 78.80 | 0.650 | TenarisHydril Blue® Riser | LR Standard | 10.294 | Standard API Drift | 8.24 in (209.4 mm) | 2.05 in (52.0 mm) | 10.439 in (265.14 mm) | 10.461 in (265.72 mm) | 11.750 in (298.46 mm) | 11.868 in (301.44 mm) | 8.24 in (209.4 mm) | 0.87 in (22.0 mm) | 17.028 in (432.50 mm) | 17.224 in (437.50 mm) | 10.523 in (267.26 mm) | 10.545 in (267.86 mm) | 12.855 in (326.50 mm) | 12.893 in (327.50 mm) |
| 11.750 | 85.00 | 0.672 | TenarisHydril Blue® Riser | LR Standard | 10.250 | Standard API Drift | 8.24 in (209.4 mm) | 2.05 in (52.0 mm) | 10.395 in (264.02 mm) | 10.417 in (264.60 mm) | 11.750 in (298.46 mm) | 11.868 in (301.44 mm) | 8.24 in (209.4 mm) | 0.87 in (22.0 mm) | 17.028 in (432.50 mm) | 17.224 in (437.50 mm) | 10.503 in (266.78 mm) | 10.526 in (267.36 mm) | 12.898 in (327.60 mm) | 12.937 in (328.60 mm) |
| 11.750 | 88.30 | 0.700 | TenarisHydril Blue® Riser | LR Standard | 19.194 | Standard API Drift | 8.24 in (209.4 mm) | 2.05 in (52.0 mm) | 10.339 in (262.60 mm) | 10.361 in (263.18 mm) | 11.750 in (298.46 mm) | 11.868 in (301.44 mm) | 8.24 in (209.4 mm) | 0.87 in (22.0 mm) | 17.028 in (432.50 mm) | 17.224 in (437.50 mm) | 10.478 in (266.14 mm) | 10.501 in (266.74 mm) | 12.949 in (328.90 mm) | 12.988 in (329.90 mm) |
| 14.000 | 113.80 | 0.806 | TenarisHydril Blue® Riser | HR Standard | 12.201 | Standard API Drift | 11.25 in (285.6 mm) | 2.69 in (68.4 mm) | 12.378 in (314.40 mm) | 12.401 in (315.00 mm) | 14.000 in (355.60 mm) | 14.140 in (359.14 mm) | 11.25 in (285.6 mm) | 3.37 in (85.6 mm) | 23.406 in (594.50 mm) | 23.602 in (599.50 mm) | 12.477 in (316.90 mm) | 12.500 in (317.50 mm) | 15.331 in (389.40 mm) | 15.370 in (390.40 mm) |
| 14.000 | 115.00 | 0.812 | TenarisHydril Blue® Riser | HR SHELL level B | 12.250 | Special Drift | 11.25 in (285.6 mm) | 2.69 in (68.4 mm) | 12.367 in (314.10 mm) | 12.389 in (314.70 mm) | 14.000 in (355.60 mm) | 14.140 in (359.14 mm) | 11.25 in (285.6 mm) | 3.37 in (85.6 mm) | 23.406 in (594.50 mm) | 23.602 in (599.50 mm) | 12.469 in (316.70 mm) | 12.492 in (317.30 mm) | 15.331 in (389.40 mm) | 15.370 in (390.40 mm) |
| 14.000 | 115.00 | 0.812 | TenarisHydril Blue® Riser | HR Standard | 12.250 | Special Drift | 11.25 in (285.6 mm) | 2.69 in (68.4 mm) | 12.367 in (314.10 mm) | 12.389 in (314.70 mm) | 14.000 in (355.60 mm) | 14.140 in (359.14 mm) | 11.25 in (285.6 mm) | 3.37 in (85.6 mm) | 23.406 in (594.50 mm) | 23.602 in (599.50 mm) | 12.469 in (316.70 mm) | 12.492 in (317.30 mm) | 15.331 in (389.40 mm) | 15.370 in (390.40 mm) |
| 14.000 | 115.00 | 0.812 | TenarisHydril Blue® Riser | HR Standard | 12.189 | Standard API Drift | 11.25 in (285.6 mm) | 2.69 in (68.4 mm) | 12.367 in (314.10 mm) | 12.389 in (314.70 mm) | 14.000 in (355.60 mm) | 14.140 in (359.14 mm) | 11.25 in (285.6 mm) | 3.37 in (85.6 mm) | 23.406 in (594.50 mm) | 23.602 in (599.50 mm) | 12.469 in (316.70 mm) | 12.492 in (317.30 mm) | 15.331 in (389.40 mm) | 15.370 in (390.40 mm) |
| 14.000 | 115.00 | 0.812 | TenarisHydril Blue® Riser | HR SHELL level B | 12.189 | Standard API Drift | 11.25 in (285.6 mm) | 2.69 in (68.4 mm) | 12.367 in (314.10 mm) | 12.389 in (314.70 mm) | 14.000 in (355.60 mm) | 14.140 in (359.14 mm) | 11.25 in (285.6 mm) | 3.37 in (85.6 mm) | 23.406 in (594.50 mm) | 23.602 in (599.50 mm) | 12.469 in (316.70 mm) | 12.492 in (317.30 mm) | 15.331 in (389.40 mm) | 15.370 in (390.40 mm) |
| 14.000 | 121.30 | 0.860 | TenarisHydril Blue® Riser | HR Standard | 12.093 | Standard API Drift | 11.25 in (285.6 mm) | 2.69 in (68.4 mm) | 12.268 in (311.60 mm) | 12.291 in (312.20 mm) | 14.000 in (355.60 mm) | 14.140 in (359.14 mm) | 11.25 in (285.6 mm) | 3.37 in (85.6 mm) | 23.406 in (594.50 mm) | 23.602 in (599.50 mm) | 12.426 in (315.60 mm) | 12.448 in (316.20 mm) | 15.422 in (391.70 mm) | 15.460 in (392.70 mm) |

TenarisHydril Blue® Riser Blanking Dimensions

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| CONNECTION | | | | | | | PIN | | | | | | BOX | | | | | | | |
|------------|----------------|-----------|---------------------------|---------------|------------|--------------------|-----------------------|----------------------|--------------------------|--------------------------|--------------------------|--------------------------|-----------------------|----------------------|--------------------------|--------------------------|--------------------------|--------------------------|--------------------------|--------------------------|
| SIZE (IN) | WEIGHT (LB/FT) | WALL (IN) | PRODUCT | TAG | DRIFT (IN) | DRIFT TYPE | LENGTH | RECUT LENGTH | INSIDE DIAMETER | | OUTSIDE DIAMETER | | LENGTH | RECUT LENGTH | COUPLING LENGTH | | INSIDE DIAMETER | | OUTSIDE DIAMETER | |
| | | | | | | | MIN | MIN | MIN | MAX | MIN | MAX | MIN | MIN | MIN | MAX | MIN | MAX | MIN | MAX |
| 16.080 | 110.00 | 0.667 | TenarisHydril Blue® Riser | Standard | 14.559 | Standard API Drift | 8.87 in (225.2 mm) | 2.79 in (70.8 mm) | 14.733 in (374.20 mm) | 14.755 in (374.80 mm) | 16.080 in (408.44 mm) | 16.241 in (412.52 mm) | 8.87 in (225.2 mm) | 3.42 in (86.8 mm) | 18.997 in (482.50 mm) | 19.192 in (487.50 mm) | 14.749 in (374.60 mm) | 14.771 in (375.20 mm) | 17.284 in (439.00 mm) | 17.322 in (440.00 mm) |
| 16.080 | 110.00 | 0.667 | TenarisHydril Blue® Riser | SHELL level B | 14.559 | Standard API Drift | 8.87 in (225.2 mm) | 2.79 in (70.8 mm) | 14.733 in (374.20 mm) | 14.755 in (374.80 mm) | 16.080 in (408.44 mm) | 16.241 in (412.52 mm) | 8.87 in (225.2 mm) | 3.42 in (86.8 mm) | 18.997 in (482.50 mm) | 19.192 in (487.50 mm) | 14.749 in (374.60 mm) | 14.771 in (375.20 mm) | 17.284 in (439.00 mm) | 17.322 in (440.00 mm) |

Dimensions provided do not include length required for tongs for making up assemblies. Please take this into consideration when designing and machining your accessory.

BLANK OD and ID: The nominal blank ODs and IDs in the Pin Diameters and Box Diameters columns are finished product dimensions. When this minimum material is supplied, the blank OD and the blank ID must be true to each other within 0.010" TIR (Total Indicator Reading).

BLANK Min Length includes 0.02" (0.5mm) extra material for facing.

Contact Tenaris Manufacturing Services at blankingdimensions@tenaris.com for details.

These Blanking Dimensions are NOT applicable For Handling & lifting plug, HydroTest Caps & HydroTest Plugs.

N/A: Not Applicable

Yellow - Shaded corresponds to modified from previous document revision.