

TenarisHydril 3SB™ ST Blanking Dimensions



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CONNECTION							PIN								BOX										
SIZE (IN)	WEIGHT (LB/FT)	WALL (IN)	PRODUCT	TAG	DRIFT (IN)	DRIFT TYPE	LENGTH	RECUT LENGTH	INSIDE DIAMETER		OUTSIDE DIAMETER		LENGTH	RECUT LENGTH	COUPLING LENGTH		INSIDE DIAMETER		OUTSIDE DIAMETER - SPECIAL CLEARANCE			OUTSIDE DIAMETER - MACHINED OD		OUTSIDE DIAMETER - AS ROLLED	
							MIN	MIN	MIN	MAX	MIN	MAX	MIN	MIN	MIN	MAX	MIN	MAX	EFFICIENCY	MIN	MAX	MIN	MAX	MIN	MAX
7.000	29.00	0.408	TenarisHydril 3SB™ ST	Standard (CASING)	6.059	Standard API Drift	5.95 in (151.0 mm)	2.57 in (65.2 mm)	6.142 in (156.00 mm)	6.149 in (156.20 mm)	7.000 in (177.80 mm)	7.070 in (179.56 mm)	5.95 in (151.0 mm)	2.57 in (65.2 mm)	11.260 in (286.00 mm)	11.496 in (292.00 mm)	6.115 in (155.30 mm)	6.122 in (155.50 mm)	91.0	7.528 in (191.20 mm)	7.566 in (192.20 mm)	7.626 in (193.70 mm)	7.688 in (195.28 mm)	7.595 in (192.92 mm)	7.733 in (196.42 mm)
7.000	32.00	0.453	TenarisHydril 3SB™ ST	Standard (CASING)	5.969	Standard API Drift	5.95 in (151.0 mm)	2.57 in (65.2 mm)	6.079 in (154.40 mm)	6.086 in (154.60 mm)	7.000 in (177.80 mm)	7.070 in (179.56 mm)	5.95 in (151.0 mm)	2.57 in (65.2 mm)	11.260 in (286.00 mm)	11.496 in (292.00 mm)	6.052 in (153.70 mm)	6.059 in (153.90 mm)	97.0	7.638 in (194.00 mm)	7.677 in (195.00 mm)	7.741 in (196.62 mm)	7.803 in (198.20 mm)	7.710 in (195.84 mm)	7.849 in (199.38 mm)

Dimensions provided do not include length required for tongs for making up assemblies. Please take this into consideration when designing and machining your accessory.

BLANK OD and ID: The nominal blank ODs and IDs in the Pin Diameters and Box Diameters columns are finished product dimensions. When this minimum material is supplied, the blank OD and the blank ID must be true to each other within 0.010" TIR (Total Indicator Reading).

BLANK Min Length includes 0.02" (0.5mm) extra material for facing.

Contact Tenaris Manufacturing Services at blankingdimensions@tenaris.com for details.

These Blanking Dimensions are NOT applicable For Handling & lifting plug, HydroTest Caps & HydroTest Plugs.

N/A: Not Applicable

Yellow - Shaded corresponds to modified from previous document revision.

