

TenarisHydril Wedge 531™ Blanking Dimensions



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CONNECTION							PIN						BOX					
SIZE (IN)	WEIGHT (LB/FT)	WALL (IN)	PRODUCT	TAG	DRIFT (IN)	DRIFT TYPE	LENGTH	RECUT LENGTH	INSIDE DIAMETER		OUTSIDE DIAMETER		LENGTH	RECUT LENGTH	INSIDE DIAMETER		OUTSIDE DIAMETER	
							MIN	MIN	MIN	MAX	MIN	MAX	MIN	MIN	MIN	MAX	MIN	MAX
2.375	4.70	0.190	TenarisHydril Wedge 531™	Standard	1.901	Standard API Drift	3.96 in (100.6 mm)	1.72 in (43.6 mm)	1.935 in (49.16 mm)	1.955 in (49.64 mm)	2.647 in (67.24 mm)	2.667 in (67.74 mm)	3.99 in (101.4 mm)	1.72 in (43.6 mm)	1.967 in (49.98 mm)	1.987 in (50.46 mm)	2.647 in (67.24 mm)	2.667 in (67.74 mm)
2.875	6.50	0.217	TenarisHydril Wedge 531™	Standard	2.347	Standard API Drift	3.96 in (100.6 mm)	1.72 in (43.6 mm)	2.381 in (60.48 mm)	2.401 in (60.98 mm)	3.169 in (80.50 mm)	3.189 in (81.00 mm)	3.99 in (101.4 mm)	1.72 in (43.6 mm)	2.412 in (61.28 mm)	2.432 in (61.76 mm)	3.182 in (80.84 mm)	3.202 in (81.32 mm)
3.500	9.30	0.254	TenarisHydril Wedge 531™	Standard	2.867	Standard API Drift	3.96 in (100.6 mm)	1.72 in (43.6 mm)	2.932 in (74.48 mm)	2.952 in (74.98 mm)	3.817 in (96.96 mm)	3.837 in (97.44 mm)	3.99 in (101.4 mm)	1.72 in (43.6 mm)	2.963 in (75.28 mm)	2.983 in (75.76 mm)	3.876 in (98.46 mm)	3.896 in (98.94 mm)
4.000	11.00	0.262	TenarisHydril Wedge 531™	Standard	3.351	Standard API Drift	3.96 in (100.6 mm)	1.72 in (43.6 mm)	3.416 in (86.78 mm)	3.436 in (87.26 mm)	4.326 in (109.90 mm)	4.346 in (110.38 mm)	3.99 in (101.4 mm)	1.72 in (43.6 mm)	3.482 in (88.46 mm)	3.502 in (88.94 mm)	4.396 in (111.66 mm)	4.416 in (112.16 mm)
4.500	11.60	0.250	TenarisHydril Wedge 531™	Standard	3.875	Standard API Drift	3.96 in (100.6 mm)	1.72 in (43.6 mm)	3.940 in (100.08 mm)	3.960 in (100.58 mm)	4.818 in (122.38 mm)	4.838 in (122.88 mm)	3.99 in (101.4 mm)	1.72 in (43.6 mm)	3.969 in (100.82 mm)	3.989 in (101.32 mm)	4.881 in (123.98 mm)	4.901 in (124.48 mm)
4.500	12.75	0.271	TenarisHydril Wedge 531™	Standard	3.833	Standard API Drift	3.96 in (100.6 mm)	1.72 in (43.6 mm)	3.898 in (99.02 mm)	3.918 in (99.50 mm)	4.836 in (122.84 mm)	4.856 in (123.34 mm)	3.99 in (101.4 mm)	1.72 in (43.6 mm)	3.969 in (100.82 mm)	3.989 in (101.32 mm)	4.916 in (124.88 mm)	4.936 in (125.36 mm)

Dimensions provided do not include length required for tongs for making up assemblies. Please take this into consideration when designing and machining your accessory.

BLANK OD and ID: The nominal blank ODs and IDs in the Pin Diameters and Box Diameters columns are finished product dimensions. When this minimum material is supplied, the blank OD and the blank ID must be true to each other within 0.010" TIR (Total Indicator Reading).

BLANK Min Length includes 0.02" (0.5mm) extra material for facing.

Contact Tenaris Manufacturing Services at blankingdimensions@tenaris.com for details.

These Blanking Dimensions are NOT applicable For Handling & lifting plug, HydroTest Caps & HydroTest Plugs.

N/A: Not Applicable

Yellow - Shaded corresponds to modified from previous document revision.