

# ULTRA™ SF II Blanking Dimensions

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CONNECTION							PIN						BOX					
SIZE (IN)	WEIGHT (LB/FT)	WALL (IN)	PRODUCT	TAG	DRIFT (IN)	DRIFT TYPE	LENGTH	RECUT LENGTH	INSIDE DIAMETER		OUTSIDE DIAMETER		LENGTH	RECUT LENGTH	INSIDE DIAMETER		OUTSIDE DIAMETER	
							MIN	MIN	MIN	MAX	MIN	MAX	MIN	MIN	MIN	MAX	MIN	MAX
3.500	10.20	0.289	ULTRA™ SF II	Standard	2.797	Standard API Drift	5.12 in (130.0 mm)	1.88 in (47.8 mm)	2.870 in (72.90 mm)	2.886 in (73.30 mm)	3.500 in (88.90 mm)	3.516 in (89.30 mm)	4.97 in (126.2 mm)	1.88 in (47.8 mm)	2.906 in (73.82 mm)	2.922 in (74.20 mm)	3.636 in (92.36 mm)	3.652 in (92.76 mm)
4.000	11.60	0.286	ULTRA™ SF II	Standard	3.303	Standard API Drift	5.00 in (126.8 mm)	1.75 in (44.6 mm)	3.376 in (85.76 mm)	3.392 in (86.14 mm)	4.000 in (101.60 mm)	4.016 in (102.00 mm)	4.85 in (123.0 mm)	1.75 in (44.6 mm)	3.412 in (86.68 mm)	3.428 in (87.06 mm)	4.144 in (105.26 mm)	4.160 in (105.66 mm)
4.500	15.10	0.337	ULTRA™ SF II	Standard	3.701	Standard API Drift	5.77 in (146.4 mm)	2.13 in (54.0 mm)	3.774 in (95.86 mm)	3.790 in (96.26 mm)	4.500 in (114.30 mm)	4.516 in (114.70 mm)	5.62 in (142.6 mm)	2.13 in (54.0 mm)	3.810 in (96.78 mm)	3.826 in (97.18 mm)	4.670 in (118.62 mm)	4.686 in (119.02 mm)
5.000	23.20	0.478	ULTRA™ SF II	Standard	3.919	Standard API Drift	6.44 in (163.4 mm)	2.38 in (60.4 mm)	3.992 in (101.40 mm)	4.008 in (101.80 mm)	5.000 in (127.00 mm)	5.016 in (127.40 mm)	6.29 in (159.6 mm)	2.38 in (60.4 mm)	4.028 in (102.32 mm)	4.044 in (102.70 mm)	5.211 in (132.36 mm)	5.227 in (132.76 mm)
5.500	23.00	0.415	ULTRA™ SF II	Standard	4.545	Standard API Drift	5.83 in (148.2 mm)	2.38 in (60.4 mm)	4.618 in (117.30 mm)	4.634 in (117.70 mm)	5.500 in (139.70 mm)	5.516 in (140.10 mm)	5.73 in (145.6 mm)	2.38 in (60.4 mm)	4.654 in (118.22 mm)	4.670 in (118.60 mm)	5.718 in (145.24 mm)	5.734 in (145.64 mm)
5.500	26.00	0.476	ULTRA™ SF II	Standard	4.423	Standard API Drift	6.68 in (169.6 mm)	2.50 in (63.6 mm)	4.503 in (114.38 mm)	4.519 in (114.78 mm)	5.500 in (139.70 mm)	5.516 in (140.10 mm)	6.53 in (165.8 mm)	2.50 in (63.6 mm)	4.532 in (115.12 mm)	4.548 in (115.50 mm)	5.722 in (145.34 mm)	5.738 in (145.74 mm)
9.625	53.50	0.545	ULTRA™ SF II	Standard	8.500	Standard API Drift	6.70 in (170.2 mm)	2.38 in (60.4 mm)	8.550 in (217.18 mm)	8.566 in (217.56 mm)	9.625 in (244.48 mm)	9.641 in (244.88 mm)	6.55 in (166.4 mm)	2.38 in (60.4 mm)	8.519 in (216.40 mm)	8.535 in (216.78 mm)	9.964 in (253.10 mm)	9.980 in (253.48 mm)

Dimensions provided do not include length required for tongs for making up assemblies. Please take this into consideration when designing and machining your accessory.

BLANK OD and ID: The nominal blank ODs and IDs in the Pin Diameters and Box Diameters columns are finished product dimensions. When this minimum material is supplied, the blank OD and the blank ID must be true to each other within 0.010" TIR (Total Indicator Reading).

BLANK Min Length includes 0.02" (0.5mm) extra material for facing.

Contact Tenaris Manufacturing Services at [blankingdimensions@tenaris.com](mailto:blankingdimensions@tenaris.com) for details.

These Blanking Dimensions are NOT applicable For Handling & lifting plug, HydroTest Caps & HydroTest Plugs.

N/A: Not Applicable

Yellow - Shaded corresponds to modified from previous document revision.