

# TenarisHydril Wedge 624™ - Blanking Dimensions

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CONNECTION							PIN						BOX					
SIZE (IN)	WEIGHT (LB/FT)	WALL (IN)	PRODUCT	TAG	DRIFT (IN)	DRIFT TYPE	LENGTH	RECUT LENGTH	INSIDE DIAMETER		OUTSIDE DIAMETER		LENGTH	RECUT LENGTH	INSIDE DIAMETER		OUTSIDE DIAMETER - MACHINED OD	
							MIN	MIN	MIN	MAX	MIN	MAX	MIN	MIN	MIN	MAX	MIN	MAX*
9.875	62.80	0.625	TenarisHydril Wedge 624™	Standard	8.500	Special Drift	7.85 in (199.2 mm)	1.70 in (43.0 mm)	8.615 in (218.84 mm)	8.635 in (219.32 mm)	9.865 in (250.58 mm)	9.885 in (251.06 mm)	7.94 in (201.6 mm)	1.83 in (46.6 mm)	8.615 in (218.84 mm)	8.635 in (219.32 mm)	10.185 in (258.70 mm)	10.205 in (259.20 mm)
9.875	65.10	0.650	TenarisHydril Wedge 624™	Standard	8.500	Special Drift	7.85 in (199.2 mm)	1.70 in (43.0 mm)	8.565 in (217.56 mm)	8.585 in (218.04 mm)	9.865 in (250.58 mm)	9.885 in (251.06 mm)	7.94 in (201.6 mm)	1.83 in (46.6 mm)	8.565 in (217.56 mm)	8.585 in (218.04 mm)	10.185 in (258.70 mm)	10.205 in (259.20 mm)
10.750	85.30	0.797	TenarisHydril Wedge 624™	Standard	9.000	Standard API Drift	7.84 in (199.0 mm)	1.65 in (42.0 mm)	9.146 in (232.32 mm)	9.166 in (232.80 mm)	10.740 in (272.80 mm)	10.760 in (273.30 mm)	7.93 in (201.4 mm)	1.79 in (45.6 mm)	9.146 in (232.32 mm)	9.166 in (232.80 mm)	11.112 in (282.26 mm)	11.132 in (282.74 mm)
14.000	113.00	0.800	TenarisHydril Wedge 624™	Standard	12.250	Special Drift	8.92 in (226.4 mm)	1.99 in (50.4 mm)	12.350 in (313.70 mm)	12.370 in (314.18 mm)	13.990 in (355.36 mm)	14.010 in (355.84 mm)	9.01 in (228.8 mm)	2.17 in (55.2 mm)	12.390 in (314.72 mm)	12.410 in (315.20 mm)	14.365 in (364.88 mm)	14.385 in (365.36 mm)
14.000	115.00	0.812	TenarisHydril Wedge 624™	Standard	12.250	Special Drift	8.92 in (226.4 mm)	1.99 in (50.4 mm)	12.350 in (313.70 mm)	12.370 in (314.18 mm)	13.990 in (355.36 mm)	14.010 in (355.84 mm)	9.01 in (228.8 mm)	2.17 in (55.2 mm)	12.366 in (314.10 mm)	12.386 in (314.60 mm)	14.365 in (364.88 mm)	14.385 in (365.36 mm)
14.000	116.00	0.820	TenarisHydril Wedge 624™	Standard	12.250	Special Drift	8.92 in (226.4 mm)	1.99 in (50.4 mm)	12.350 in (313.70 mm)	12.370 in (314.18 mm)	13.990 in (355.36 mm)	14.010 in (355.84 mm)	9.01 in (228.8 mm)	2.17 in (55.2 mm)	12.350 in (313.70 mm)	12.370 in (314.18 mm)	14.365 in (364.88 mm)	14.385 in (365.36 mm)
14.150	127.00	0.895	TenarisHydril Wedge 624™	Standard	12.250	Special Drift	8.92 in (226.4 mm)	1.99 in (50.4 mm)	12.350 in (313.70 mm)	12.370 in (314.18 mm)	14.140 in (359.16 mm)	14.160 in (359.66 mm)	9.01 in (228.8 mm)	2.17 in (55.2 mm)	12.350 in (313.70 mm)	12.370 in (314.18 mm)	14.365 in (364.88 mm)	14.385 in (365.36 mm)
16.040	109.70	0.667	TenarisHydril Wedge 624™	Standard	14.601	Special Drift	8.41 in (213.6 mm)	1.75 in (44.6 mm)	14.696 in (373.28 mm)	14.716 in (373.78 mm)	16.030 in (407.18 mm)	16.050 in (407.66 mm)	8.50 in (215.8 mm)	1.99 in (50.6 mm)	14.696 in (373.28 mm)	14.716 in (373.78 mm)	16.365 in (415.68 mm)	16.375 in (415.92 mm)
16.150	120.00	0.723	TenarisHydril Wedge 624™	Standard	14.601	Special Drift	8.41 in (213.6 mm)	1.75 in (44.6 mm)	14.694 in (373.24 mm)	14.714 in (373.72 mm)	16.140 in (409.96 mm)	16.160 in (410.46 mm)	8.50 in (215.8 mm)	1.99 in (50.6 mm)	14.694 in (373.24 mm)	14.714 in (373.72 mm)	16.365 in (415.68 mm)	16.375 in (415.92 mm)

Dimensions provided do not include length required for tongs for making up assemblies. Please take this into consideration when designing and machining your accessory.

BLANK OD and ID: The nominal blank ODs and IDs in the Pin Diameters and Box Diameters columns are finished product dimensions. When this minimum material is supplied, the blank OD and the blank ID must be true to each other within 0.010" TIR (Total Indicator Reading).

BLANK Min Length includes 0.02" (0.5mm) extra material for facing.

Contact Tenaris Manufacturing Services at blankingdimensions@tenaris.com for details.

These Blanking Dimensions are NOT applicable For Handling & lifting plug, HydroTest Caps & HydroTest Plugs.

N/A: Not Applicable

\*For OEM Max OD is not restricted.

Yellow - Shaded corresponds to modified from previous document revision.